

# Coppes Napanee

## CUSTOMBUILT KITCHENS



*FOR DISCRIMINATING HOMES  
WHERE THE BEAUTY AND ECONOMY OF TRULY  
FINE QUALITY ARE APPRECIATED*



COPPES, INC.      Manufacturers since 1876      NAPPANEE, INDIANA





Tested and approved  
by Good Housekeeping Institute

**IMPORTANT NOTICE!** The word *Napanee* as applied to kitchen cabinets is the trade-mark of Coppes, Inc., and is so registered in the United States Patent Office. Coppes, Inc., is the one and only manufacturer of *Napanee* cabinets, and therefore, as protection to yourself and to our high standard of quality, be sure that any cabinets referred to as *Napanee* bear the Coppes name.



# Napanee Cabinets



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# The Key to More Cheerful and Convenient Living . . .

. . . is a modern kitchen, efficiently and attractively laid out to save steps and energy and to complement your own individual good taste and charm. Built to your heart's desire—with the helpful advice of a qualified Coppes kitchen specialist, it will give you many years of satisfaction and pleasure . . . and put the finishing touch to your house. Aside from its greater utility, cleanliness and many other advantages, the kitchen of today, more than ever before, is also a favorite gathering place for family and friends. Sooner or later at every gathering—or even when you're alone, after a movie, cards or a busy day out, it seems all roads lead to the kitchen for a refreshing snack. More reasons than one, therefore, why you want yours to be more than just a well-planned place to store food and prepare meals—although that is basically important, of course. It should be inviting and comfortable as well, so designed and decorated as to fit in harmoniously with the rest of your house and afford pleasing relaxation. Naturally, you want it to be distinctive and colorful, of recognized quality, durable construction, a constant source of pride and delight.

Begin today to see the kitchens of your dreams take form! Our kitchen experts—with years of experience and planning behind them—will gladly and without any obligation show you how simply and economically it can be done. Regardless of the size of your home or income, or whether you are prepared to spend a lot or a little, you'll find Coppes *Napanee* the ideal equipment for your needs.



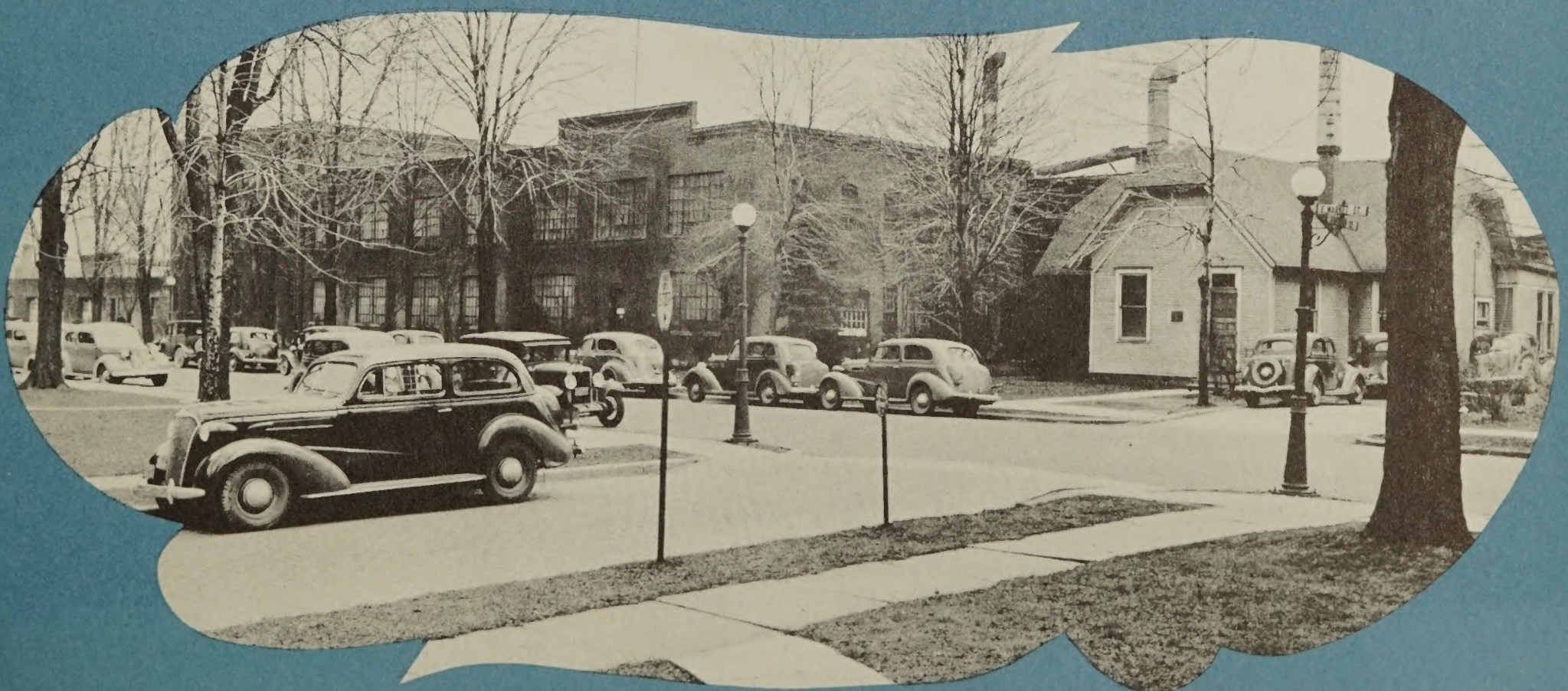


since 1876

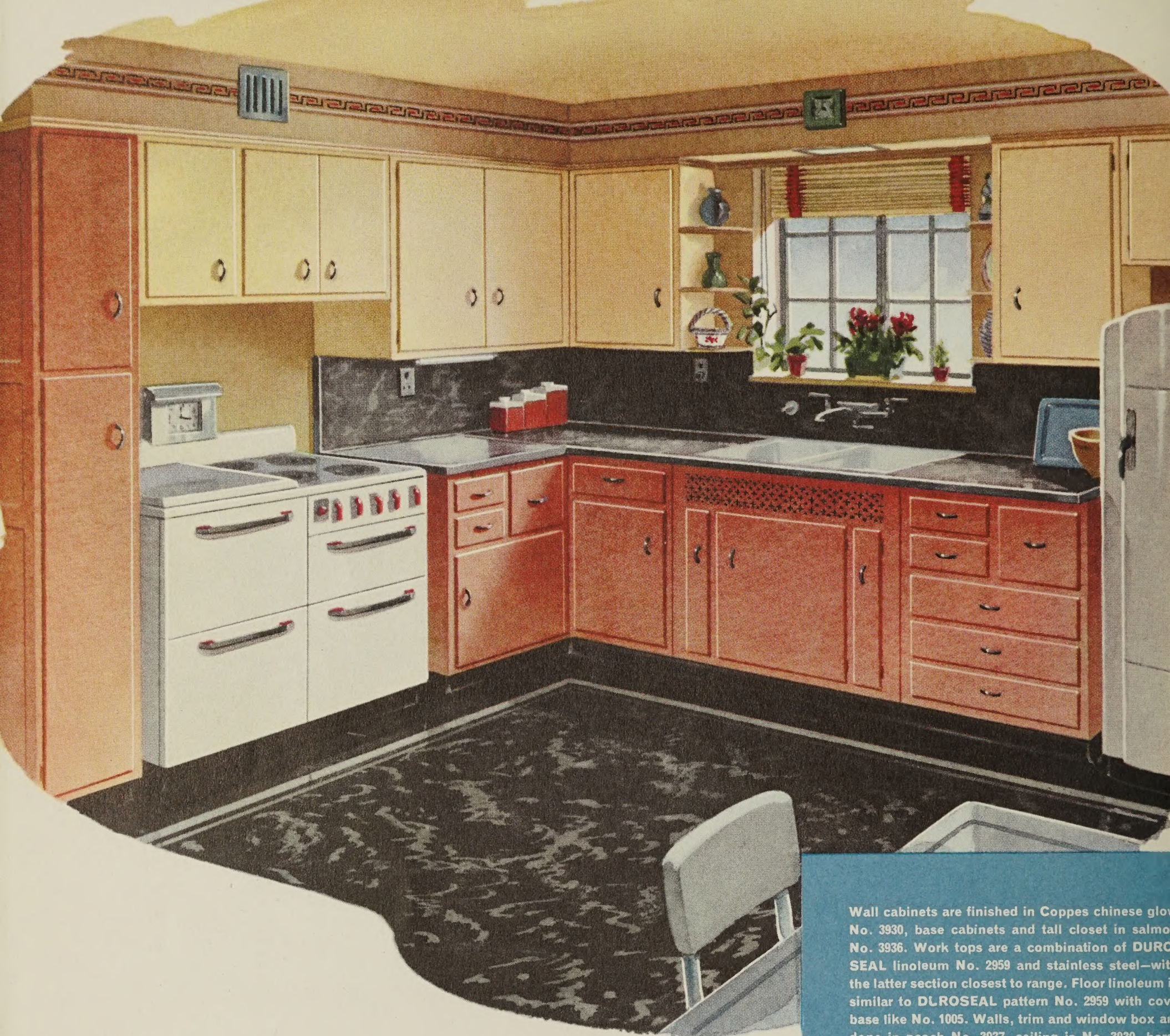
The name Coppes has unfailingly represented the highest standards of quality in manufacturing. From a proud but humble beginning, when Nappanee first became a settlement as a result of the extension of the Baltimore and Ohio Railroad westward, the Company has grown steadily and soundly, and through honest endeavor, the maintenance of a good name and a good product, has prospered. It is recognized as the oldest and largest manufacturer of custombuilt kitchen cabinetry in the United States, with over sixty-three years background as pioneers and leaders in the kitchen modernization field. Experience is a great teacher and it stands to reason that Coppes, Inc. with so many years of accumulated knowledge, should, of all firms in this business, know how best to build kitchen equipment. Keenly alert to modern and improved methods of design and construction—nothing is overlooked to make each Coppes

*Napanee* kitchen perfect and complete in every detail.

In kitchens, like most anything else, you get just about what you pay for. There are no short cuts and no substitutes for quality. Your kitchen is one of the hardest, most frequently used parts of your home. It takes lots of abuse no matter how careful you are. It is doubly important, therefore, that it be planned and built right—by conscientious experts—who really value and know their business. The Coppes name and reputation merit your complete confidence. They assure you of the utmost in utility, styling and value, and even though a Coppes *Napanee* is custombuilt to your own specific needs, still, because of large production facilities and the availability of certain standardized units, you'll most likely pay no more than you would for just an ordinary kitchen. And think how much more satisfaction and pleasure a *Napanee* kitchen will give you!



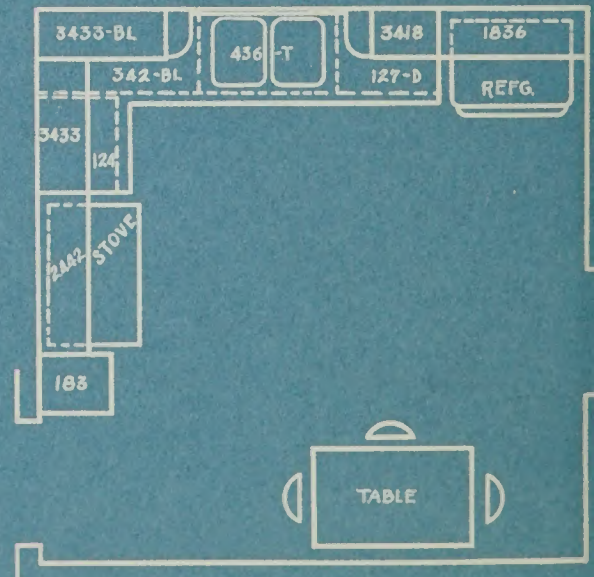




# The L-Shaped Kitchen

These three arrangements, the L-shaped, U-shaped and Straight Wall, are adaptable in some form to almost every type of kitchen. Here and there, to meet particular installation problems, changes may have to be made to suit individual tastes and needs, but basically the various cabinet units and plans will serve the same general purpose, namely, to provide the most efficient and attractive set-up possible in the available space.

Wall cabinets are finished in Coppes chinese glow No. 3930, base cabinets and tall closet in salmon No. 3936. Work tops are a combination of DUROSEAL linoleum No. 2959 and stainless steel—with the latter section closest to range. Floor linoleum is similar to DLROSEAL pattern No. 2959 with cover base like No. 1005. Walls, trim and window box are done in peach No. 3937, ceiling is No. 3930, hardware No. 306 chrome. Venetian blind is color No. 3930 with No. 3934 tapes. All finishes, hardware and DUROSEAL linoleum suggested are standard.



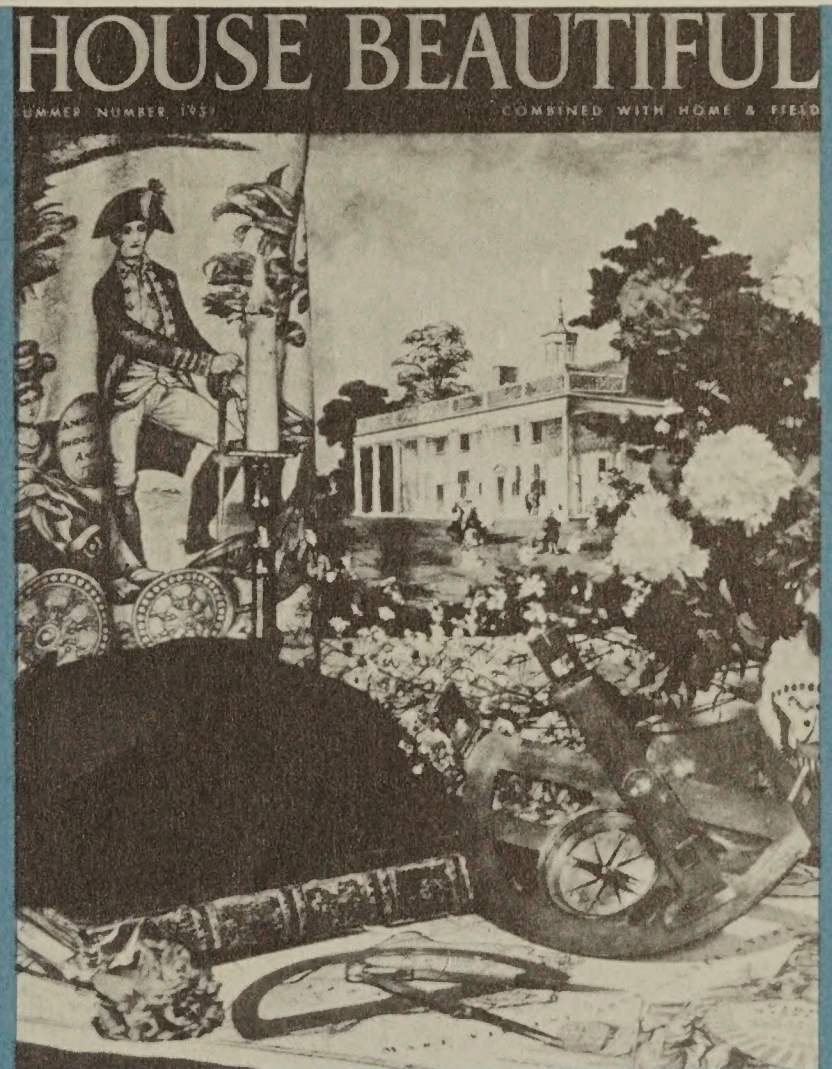


# OUR SINCERE APPRECIATION TO HOUSE & GARDEN AND HOUSE BEAUTIFUL

—two grand publications whose eminent editors noted below—have cooperated with us in suggesting color schemes and cabinet arrangements which you might find helpful in planning your own kitchen.



Mrs. Virginia Hart, Associate Editor of House & Garden and one of the foremost kitchen consultants in the country, selected the colors and plans for the three kitchens shown on pages four, five and six.



On page 21, you will find a variety of interesting color schemes from a selection made by Mrs. Frances Heard, Associate Editor of House Beautiful and an outstanding authority on kitchen planning and decoration.

All colors in the above selections are standard *Napanea* finishes—of which there are a total of eighteen—all shown on the *Napanea* Color Chart. Sink and counter tops—and back splashers—are special Coppes DUROSEAL linoleum—available in a wide variety of colors and patterns, both solid and marbleized—and with stainless steel binding. Streamlined hardware, designed for greater eye appeal and maximum utility, is supplied in a variety of styles in a choice of six contrasting colors.





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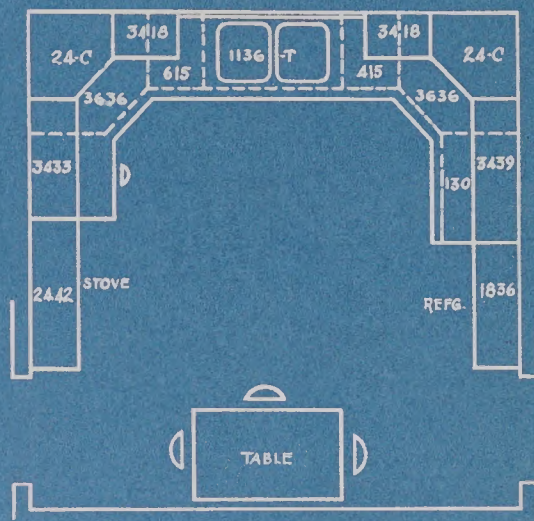
<https://archive.org/details/coppesnapaneecus00copp>



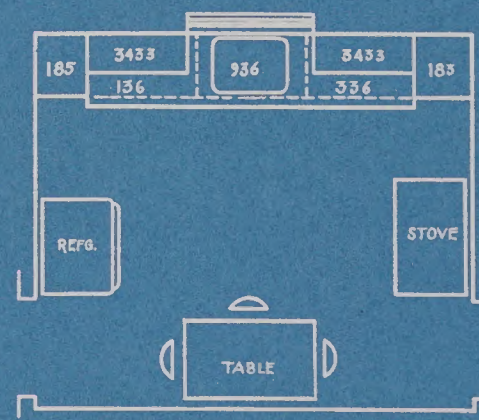
# The U-Shaped Kitchen

Through the courtesy of House & Garden, Mrs. Virginia Hart, Associate Editor, has chosen the colors for and planned the kitchens shown on these three pages. You can readily see how cheerful and smart a modern kitchen can be and how, with the wide selection of *Napane* finishes available, you can easily have your kitchen express your own individuality—and make it one of the brightest rooms in your home. What a pleasant relief from the monotonous, drab-looking kitchens of yesterday.

Cabinets are finished in pearl glow No. 3921, open corner cabinets in olympic blue No. 3927. Work tops and back splasher are **DUROSEAL** No. 1122, floor is linoleum with suggested pattern similar to **DUROSEAL** No. 2988 with cove base like No. 1122. Walls are silvertone gray No. 3920. Trim and ceiling—white, curtains—large blue and white checked gingham with pleated ruffle, hardware No. 1013, red. *Napane* cabinet numbers are shown on drawing.



Base and side cabinets are chocolate No. 3926, wall cabinets light ivory No. 3924. Work tops are **DUROSEAL** linoleum No. 2970 with linoleum on floor similar to **DUROSEAL** pattern No. 2970 with No. 1005 border. Walls and trim are No. 3924, ceiling—including underside of furring, No. 3925, hardware No. 710. Curtains are color of No. 3932 with white stripes horizontally and narrow black line for accent—or venetian blind can be used in No. 3924 with same color tapes. Cabinet numbers are indicated on the condensed drawing below, with different sizes available to fit any kitchen.

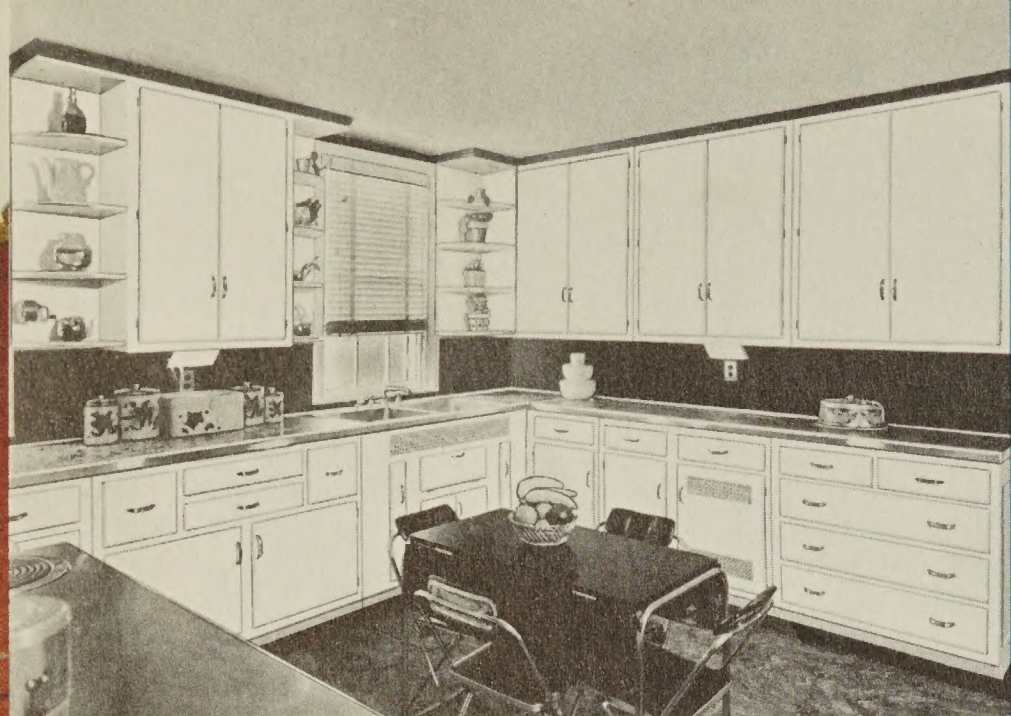


# The Straight Wall Kitchen

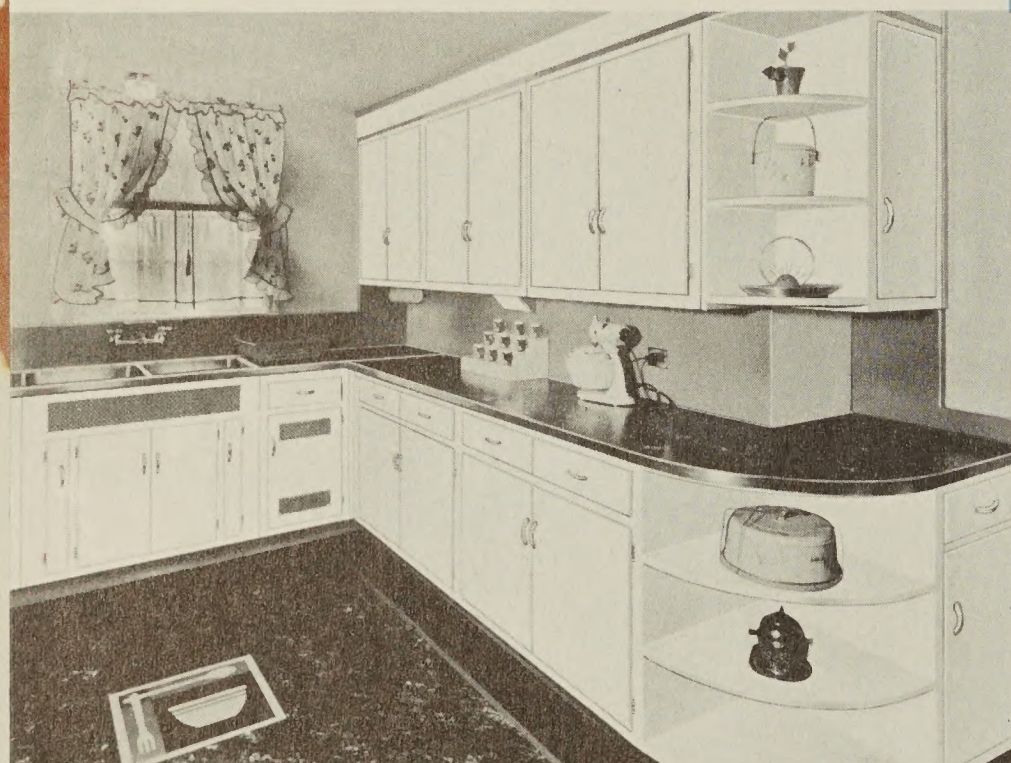
Ordinarily the kitchen is a combination of three centers: the Sink and Cleaning Center, Food Storage and Preparation Center, and the Cooking and Serving Center. The Sink and Cleaning Center should be located between the other two. The Food Storage Center, including the refrigerator, is handiest near the rear entrance where deliveries are received. The Cooking and Serving Center, with the stove or range, is most convenient on the side of the kitchen closest to the dining room. Where this arrangement is not possible, *Coppes Napane* Kitchen Specialists will readily show you how to plan and equip your kitchen some other way without sacrifice of efficiency or appearance.



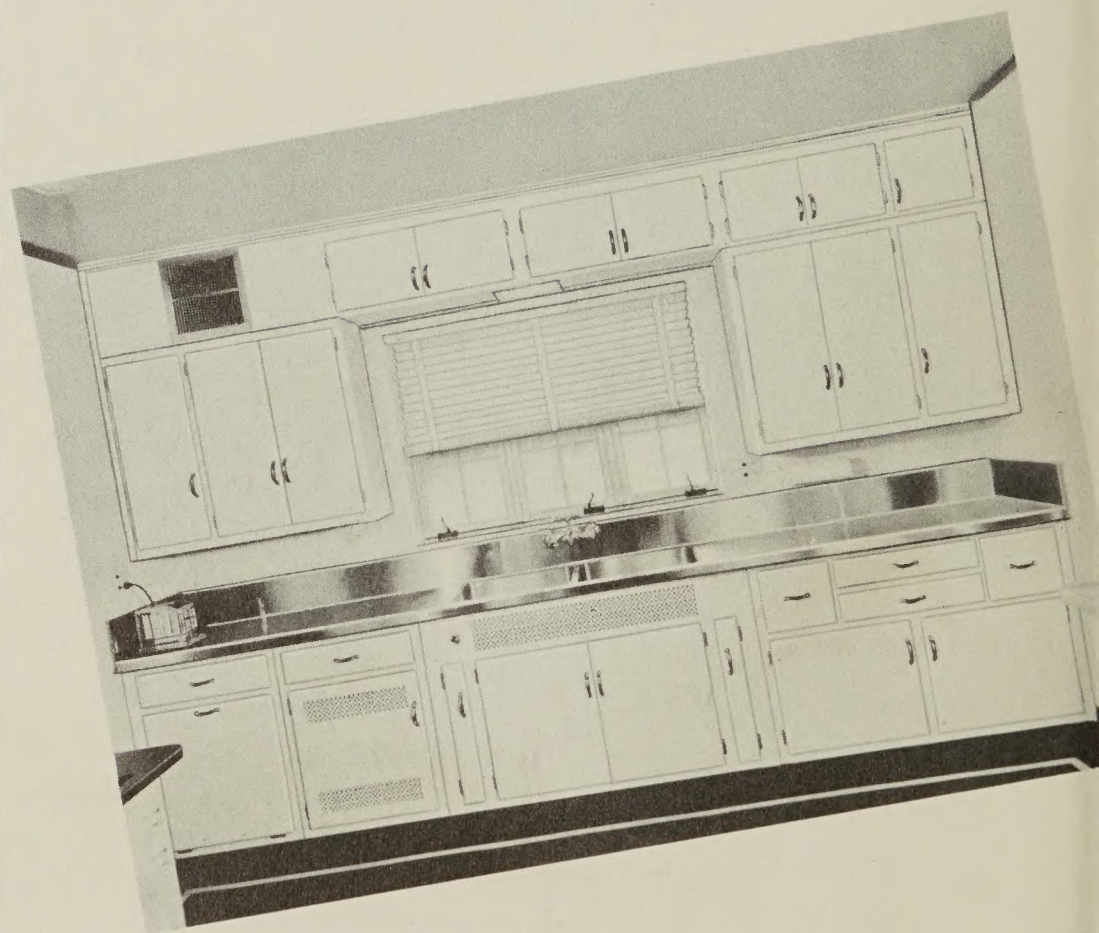
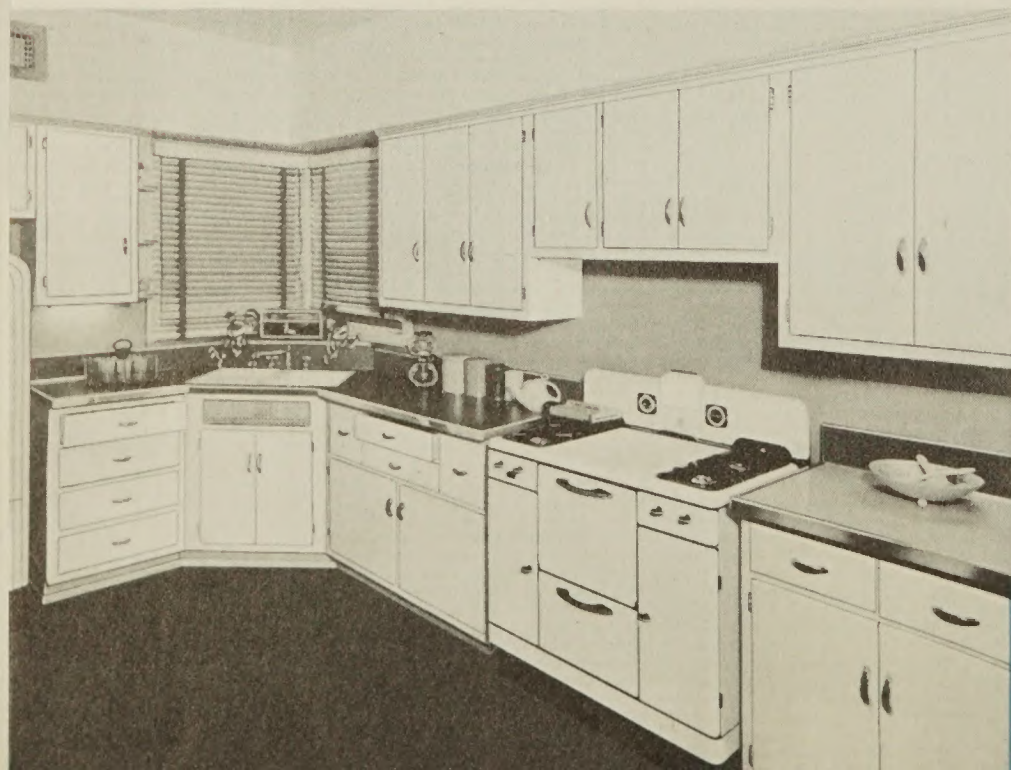
# Actual Installations that May Give You an Idea or Two



An interesting arrangement with two-tone DUROSEAL counter top, double bowl stainless steel sink, and deck type faucet . . . a complete, efficiently planned kitchen throughout.



Remodeled kitchen showing pleasing and unusual rounded end treatment where an offset in the wall is encountered. *Napanee* kitchens are as attractive as they are practical.



Straight wall installation with cabinets running to ceiling, affords maximum storage capacity. Smart stainless steel sink top provides everlasting beauty and durability.

Note particularly the corner installation of this cast iron sink, and also window stool which can be used for decorative purposes. Work counter space on both sides of the stove.





THE MARK OF QUALITY



Illustrates treatment of kitchen on inside wall. An ideal installation for minimum space. Decorative shelves take place of customary window and break monotony of straight wall.



A long narrow kitchen made practical. Note the series of different base cabinets, each of which serves a specific and useful purpose insuring a handy place for everything.



Distinctive two-tone color combination, with honey maple doors and ivory trim. Curved corner shelves allow more light to enter and add charm and beauty to your kitchen.

Another unusual treatment. Decorative base, accessible from opposite side, divides kitchen and pantry. Two-tone DURO-SEAL counter tops are bound with stainless steel molding.







Typical school installation. The extensiveness of the Coppes *Napanee* line makes it the ideal installation for both new construction and modernization in schools and colleges.



Example of a straight wall installation, complete and compact, and especially suited to the small kitchen where space is at a premium. Note concealed lighting over sink.

Any



Complete kitchen ensemble with generous window space—affording maximum light and visibility. Work table conveniently placed has stainless steel top.



U-shaped kitchen showing very practical use of bases and corner wall cupboards . . . providing maximum storage and utility in space available.





Long, narrow L-shaped kitchen with cabinets in *Napanee* two-tone finish. Use of DUROSEAL linoleum on walls adds original and attractive note to decorative scheme.



A distinctive well-planned kitchen containing the patented *Napanee* glide-away table (see page 23), which affords all the utility of a regular base cabinet plus the added convenience of a breakfast table.

## Number of Different Arrangements are Possible

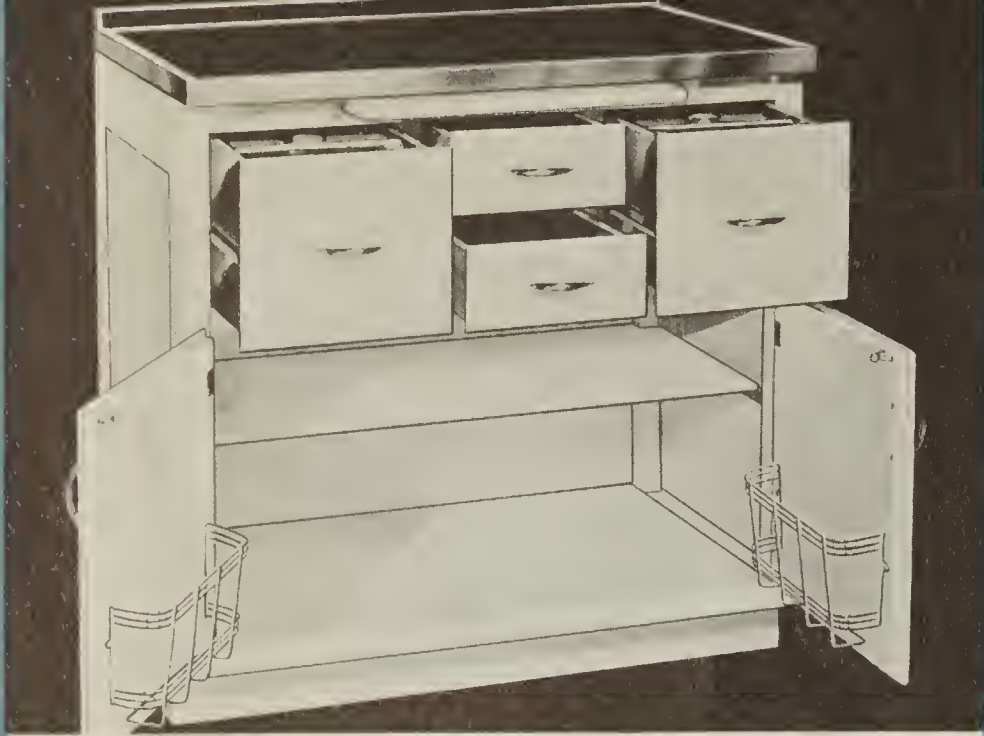


Even a decorative window stool has been planned as part of this complete kitchen. Note high back splashers which cover and protect wall ordinarily exposed—also unbroken work counter.

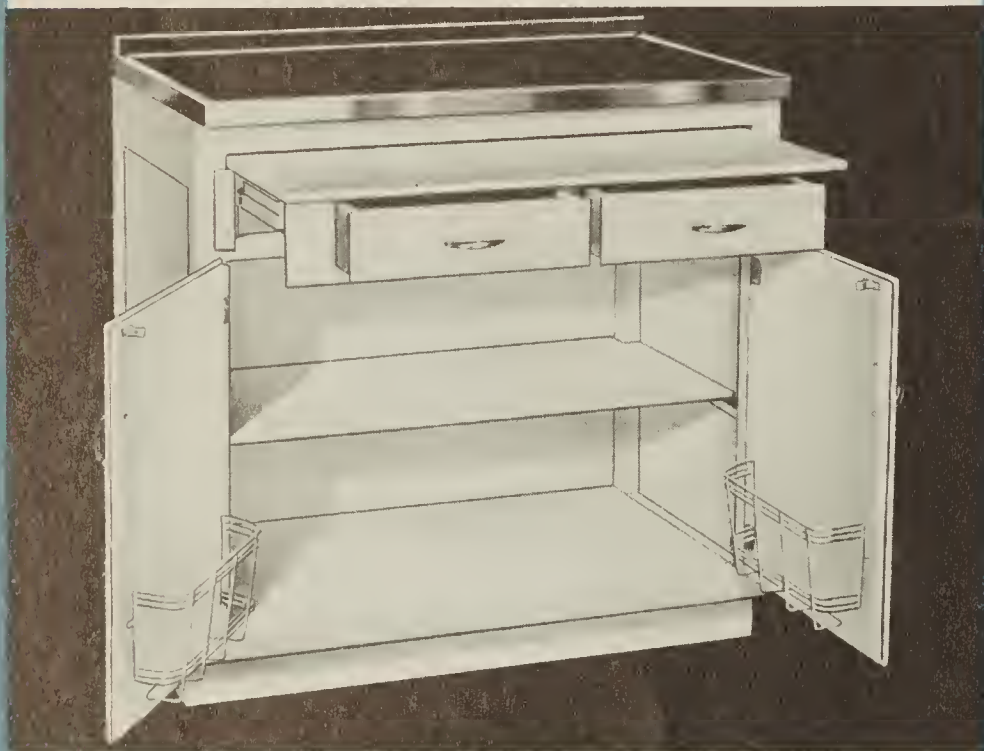


*Napanee* plan for this kitchen included novel treatment of the furring, valance over window and two-tone color scheme—all to express owner's individuality.





100 SERIES BASE CABINET features bread box, flour bin, pastry board, cutlery drawer, door baskets. In 10 sizes.



200 SERIES BASE CABINET has patented *Napanee* dinette which pulls out to provide extra work surface. In 8 sizes.



300 SERIES BASE CABINET. Has linen drawers, door baskets and exceptionally generous storage space. Tray compartments—quickly accessible, are optional. Available in 10 sizes.

*Only*

of the many units

*Coppes Napanee*

*{see detailed specifications and other information on*



400 SERIES LINEN BASE designed for use in kitchen or pantry. Has handy storage for table linens. 8 sizes.



500 SERIES BASE CABINET features metal lined drawers for cooking utensils, also drawers for storage of linens. Available in 8 different sizes.



# a few in the extensive line



entire line—pages 16-20}



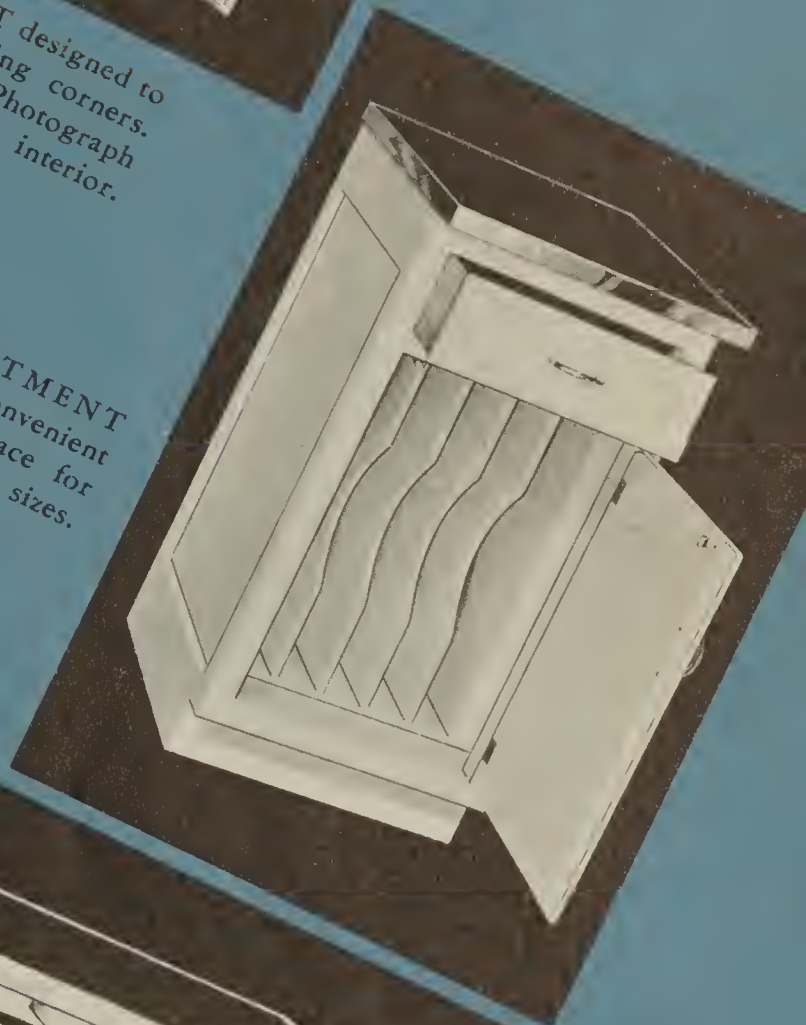
600 SERIES BASE CABINET—with perforated doors and metal bins for vegetables. 4 sizes.



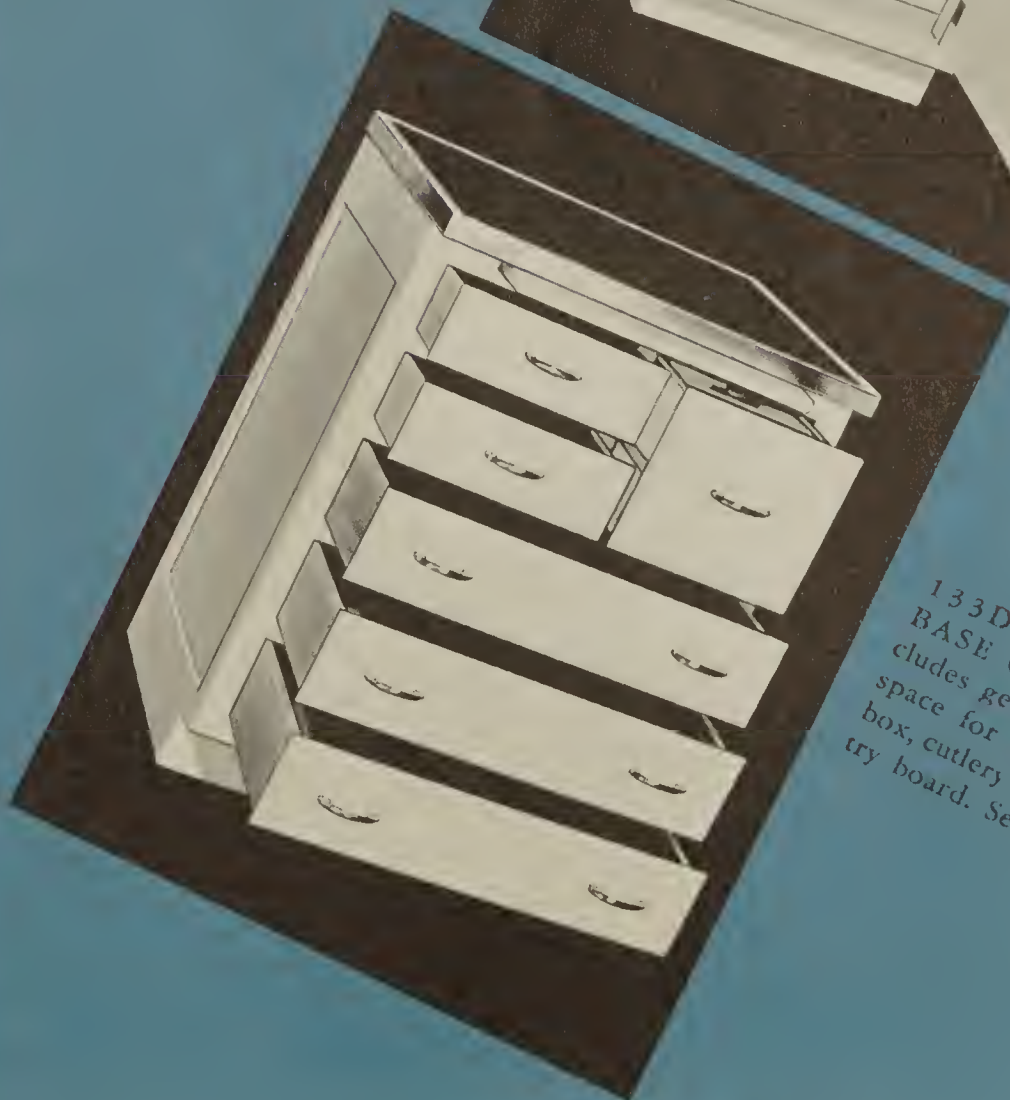
700 SERIES BASE CABINET has convenient tilting bin for storage of flour or meal—which is sometimes used for laundry. Available in 4 sizes.



3636 CORNER BASE CABINET designed to save space usually wasted turning corners. Entire interior easily accessible. Photograph above has top removed to show interior.

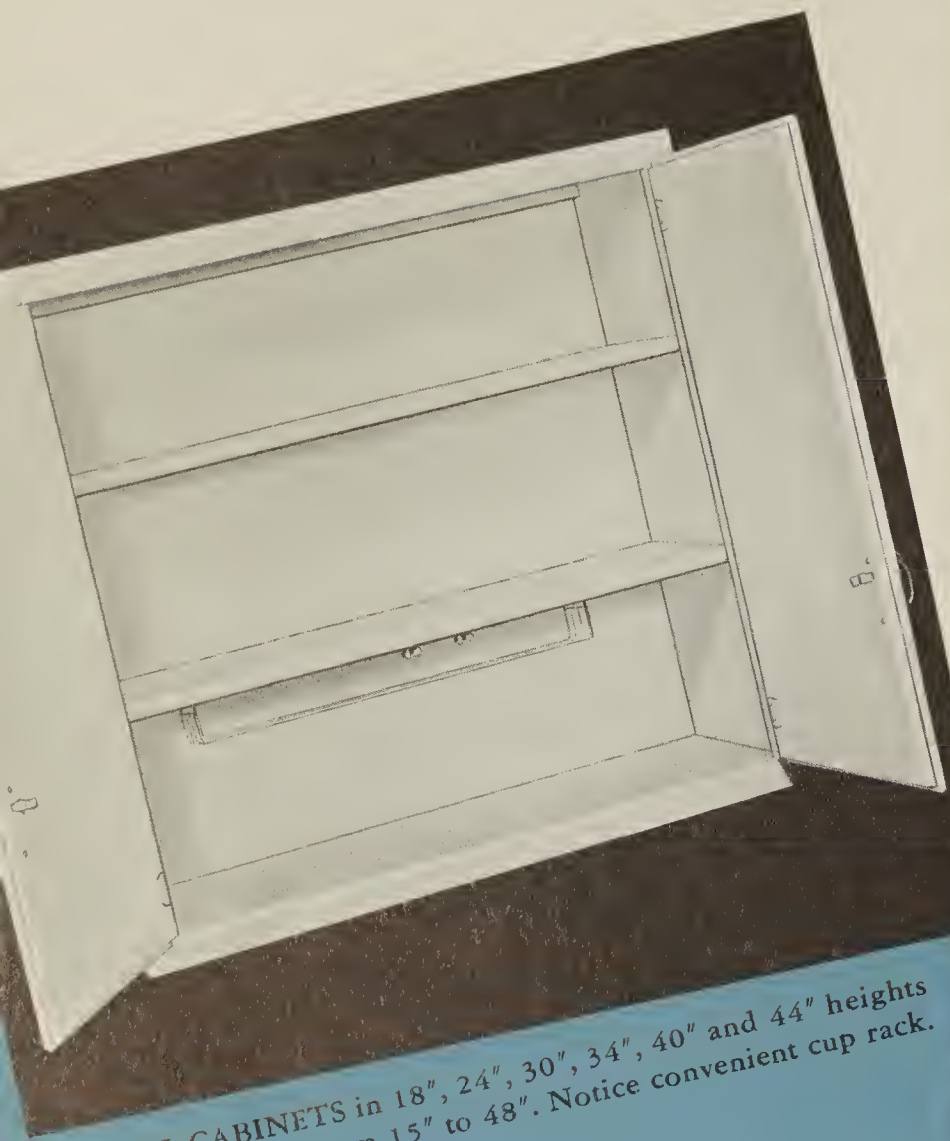


TRAY COMPARTMENT BASE provides a convenient "quick to get at" place for the storage of trays. All sizes.



133D AUXILIARY BASE CABINET includes generous storage space for linens, bread box, cutlery drawer, pastry board. Several sizes.

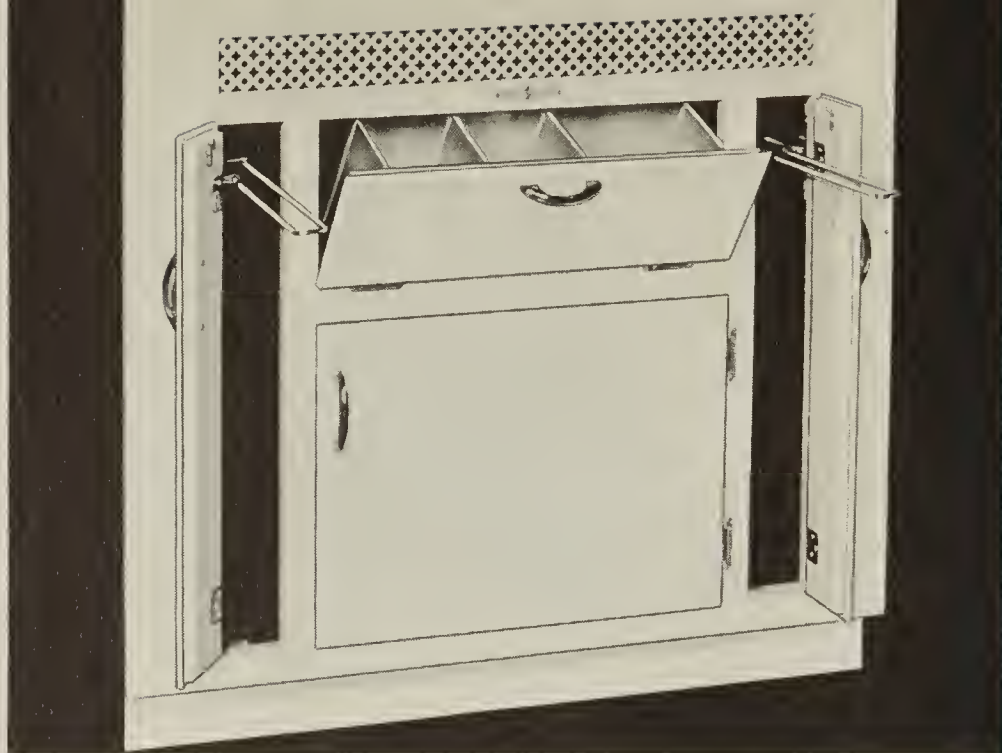




WALL CABINETS in 18", 24", 30", 34", 40" and 44" heights  
—in 12 widths from 15" to 48". Notice convenient cup rack.



24 CORNER WALL CUPBOARD—a companion  
cabinet to 3636 BASE—fully utilizes corner space  
that is ordinarily lost.



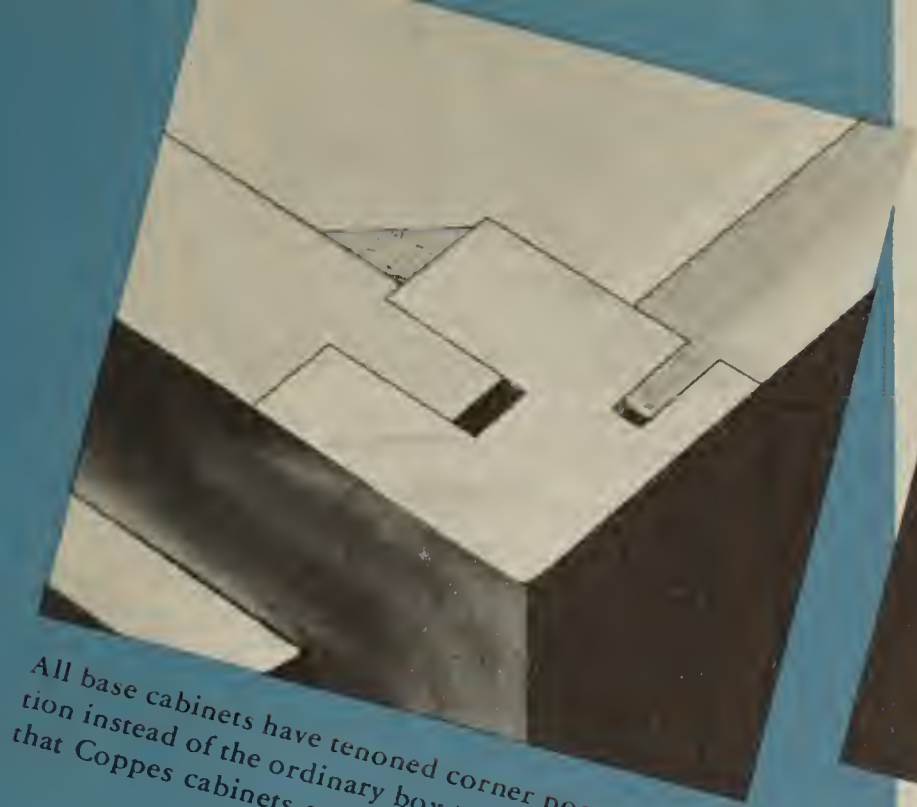
1100 SERIES SINK FRONT with sliding towel bar and metal  
utility bin for storage of cleansers, soaps, steel wool, etc.  
Also available without towel bars and utility bin. In all sizes.



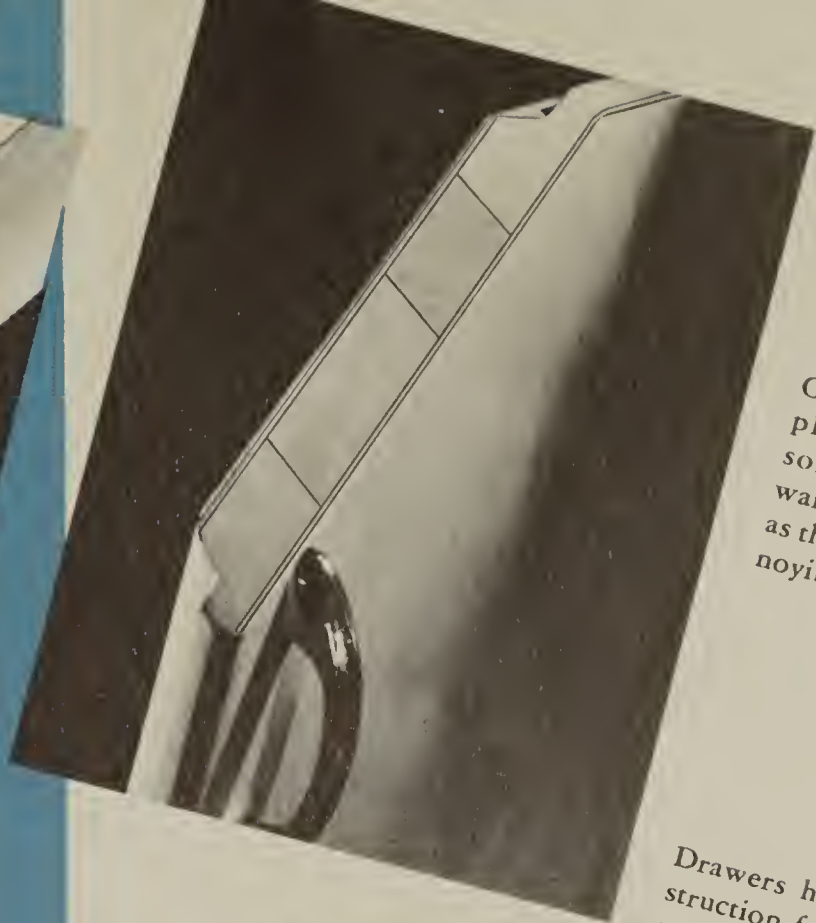
183 BROOM CLOSET (*left*)—has ample space for electric  
sweeper, brooms, etc.

184 DISH CLOSET (*right*)—is extra deep, provides maximum  
storage and convenience. Each unit available in several sizes.



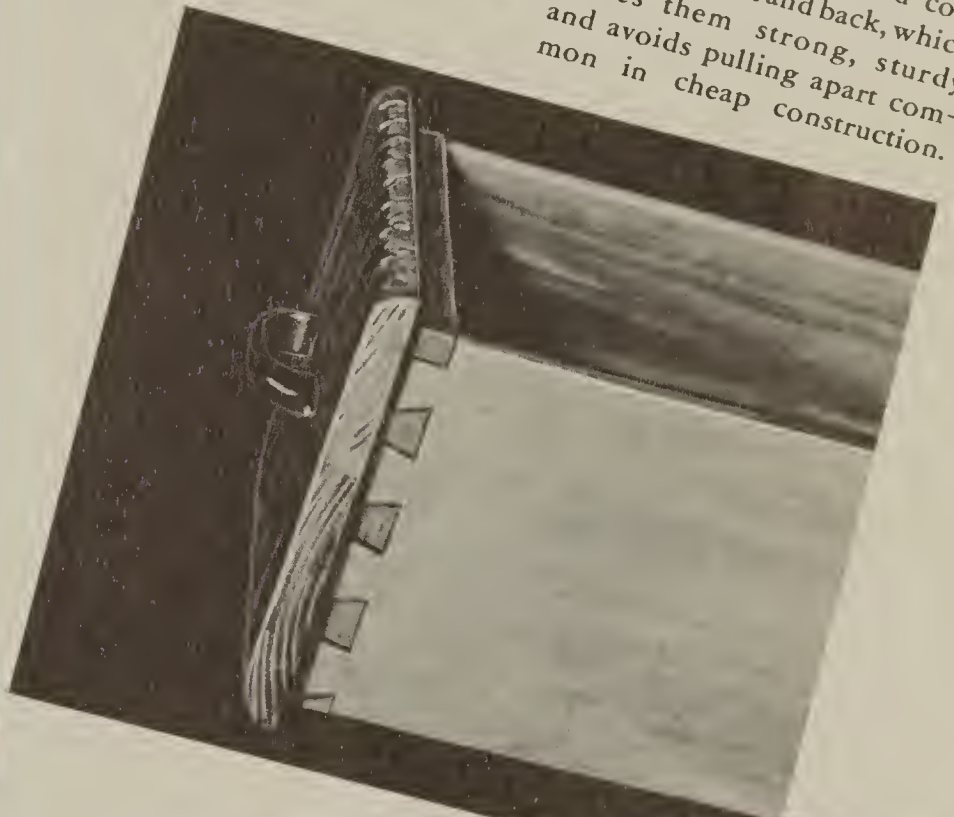


All base cabinets have tenoned corner post construction instead of the ordinary box type. Evidence again that Coppes cabinets are built to last.



Cabinet doors are five-ply laminated maple, solidly built, will not warp. This is important as there is nothing so annoying as warped doors.

Drawers have dovetailed construction, front and back, which makes them strong, sturdy and avoids pulling apart common in cheap construction.



Cut-out showing extra heavy ends or sides used in all wall cupboards. This insures rigidity, prevents sagging.



All Napanee units have masonite backs, thereby eliminating the possibility of warpage from wet walls. Note also how heavy shelves are gained for greater strength.



# Superior Construction Features Which Distinguish Coppes Napanee Cabinets



# General Specifications

## EVERY WOMAN WANTS A *Napanee* KITCHEN!

To enjoy the beauty, convenience and distinction of a Coppes *Napanee* kitchen is the ambition of every woman who appreciates the finer things in life. Names of owners, in all income brackets, read like a Who's Who of successful American families . . . people like yourself, with good taste, who take particular pride in the appearance of their homes. You'll find *Napanee* equipment in many of the country's most elaborate homes as well as in more modest dwellings.

Regardless of your floor plan, regardless of the amount of money you feel free to invest, you will find that within the extensive *Napanee* line is the exact answer to your price and installation requirements.

Whether you want to freshen up your present kitchen by adding a few units, whether you want to remodel it completely, or whether you are building a complete new home, you can feel absolutely confident that dollar for dollar Coppes *Napanee* is your best buy. And with each passing year the wisdom of this choice becomes more apparent. For Coppes equipment is built to give lasting satisfaction. And best of all, it is scientifically installed by full-time kitchen specialists who know how to create a room that is not only bright, modern and sanitary, but also strictly 20th Century in efficiency—so that you save untold time, steps and energy.

Decide today to make your kitchen a room you're proud of. Say "go ahead" to your Coppes Kitchen Specialist. Begin at once to enjoy the beauty and extra benefits which are all yours with Coppes *Napanee*.



# Detailed Specifications

**LUMBER**—All lumber used in *Napanee* kitchen equipment is selected hardwood, properly and carefully kiln-dried before being put into the process of manufacture. The all-wood construction helps soundproof the kitchen from clanking kitchen noises so irritating to the nerves of busy housewives.

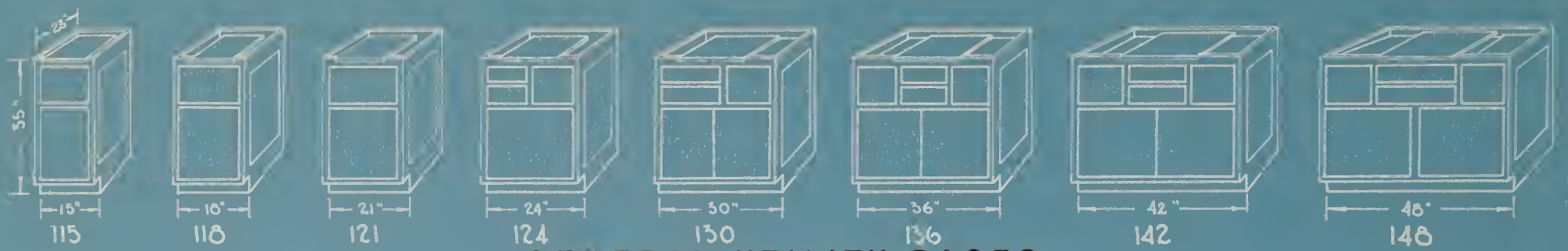
**HARDWARE**—All hardware used in *Napanee* kitchen equipment is polished chromium or a combination of chromium and bakelite. All hinges are of a semi-concealed type, chromium plated.

**FINISHING MATERIALS**—O'Neil's Duro Enamel and Undercoat is used in finishing *Napanee* kitchen equipment. All pieces are carefully sanded and glazed before each coat is applied.

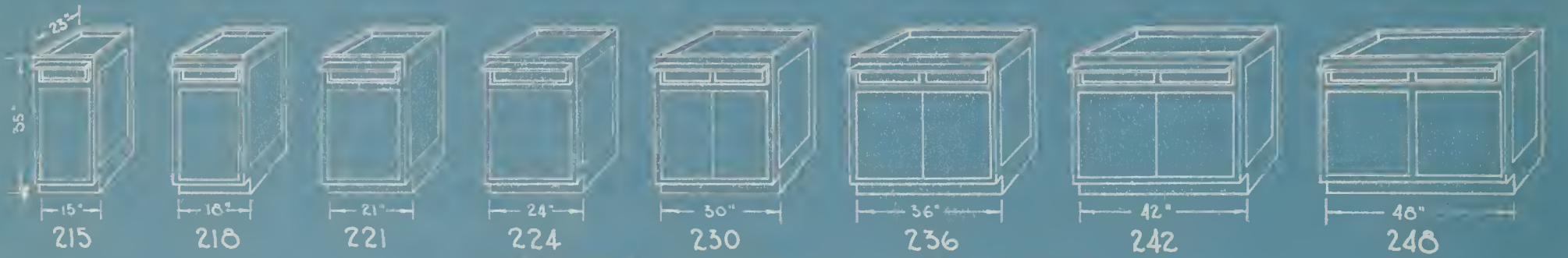
**VENEERS**—All drawer bottoms and end panels are three-ply  $\frac{3}{16}$ " hardwood. All base and cupboard backs are masonite. All doors are flush type, five-ply  $\frac{7}{8}$ " thick, with  $\frac{3}{4}$ " center core, and double laminated maple faces.

**WORKMANSHIP**—*Napanee* kitchen equipment is carefully constructed by skilled craftsmen who, along with members of the Coppes family who own and actively manage the business, take particular pride in the quality and reputation of the products they produce. Every piece of Coppes cabinetry goes through many inspections during the process of manufacture. No detail is overlooked to give you the best and most satisfactory kitchen that money can buy, the greatest value for every dollar invested. The prestige and matchless quality of the Coppes *Napanee* line is the direct result of more than sixty-three years experience building fine merchandise, always smartly styled in accordance with the latest trends—and incorporating every worthwhile improvement in design and construction.

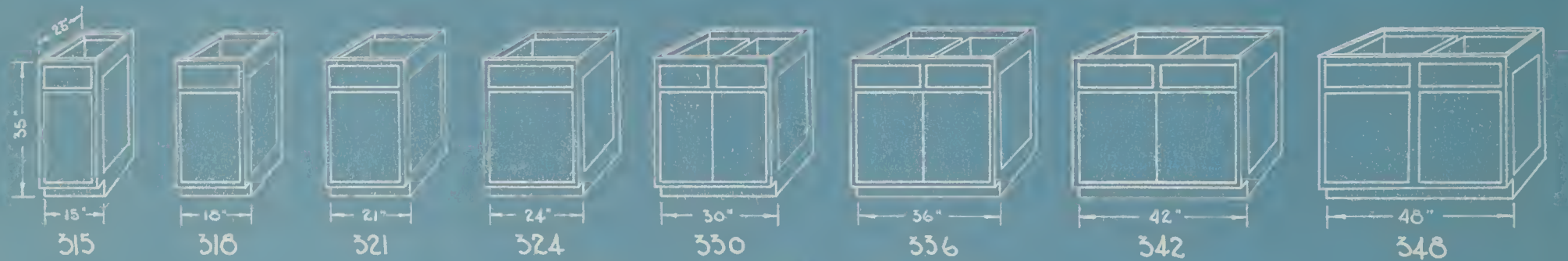




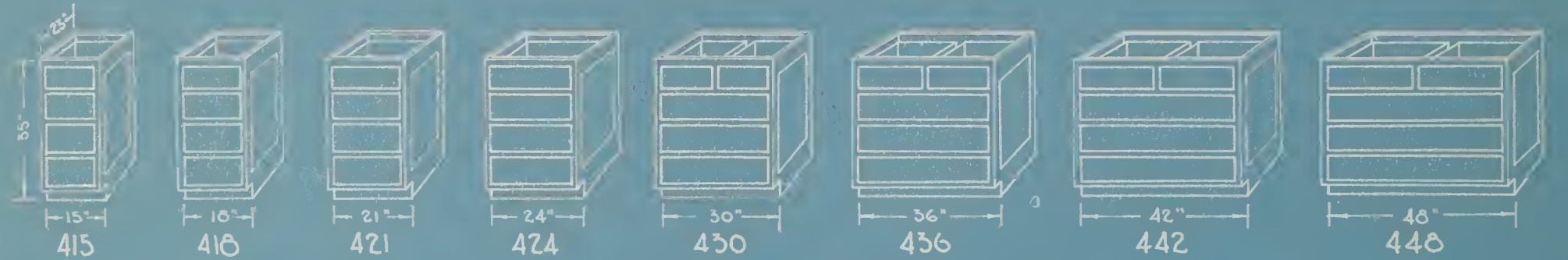
**GENERAL UTILITY BASES**



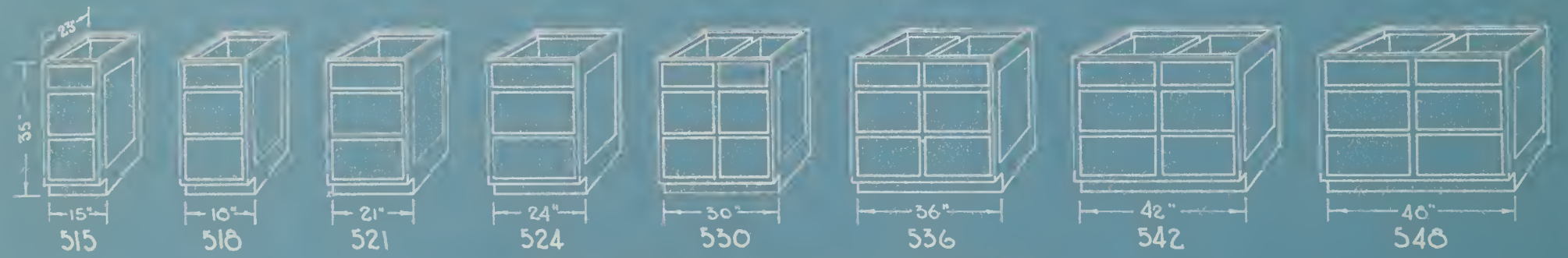
**DINETTE POT AND PAN BASES**



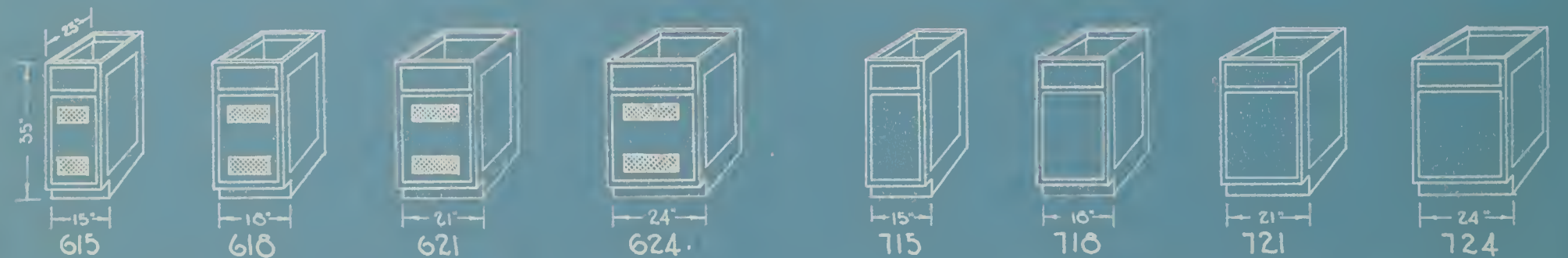
**POT AND PAN BASES**



**LINEN BASES**

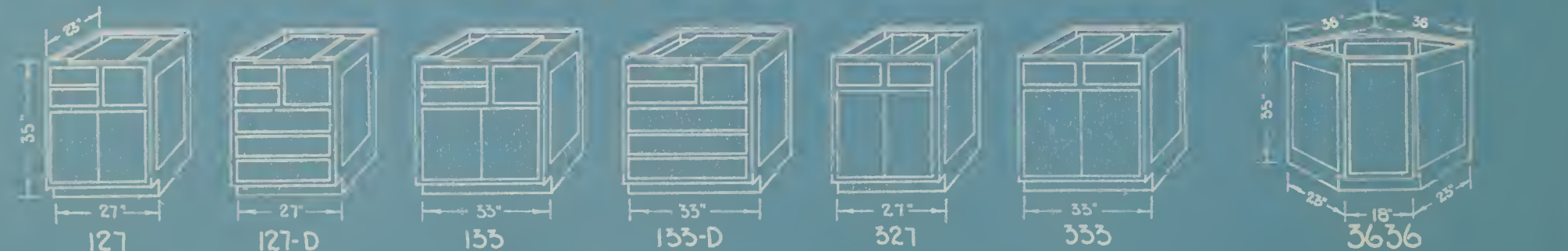


**COOKING UTILITY BASES**



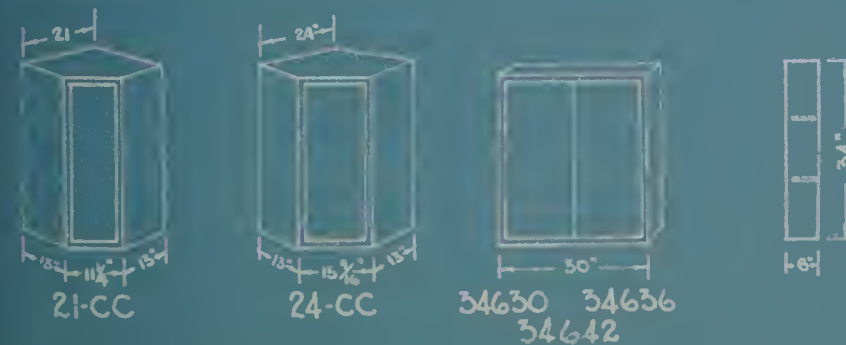
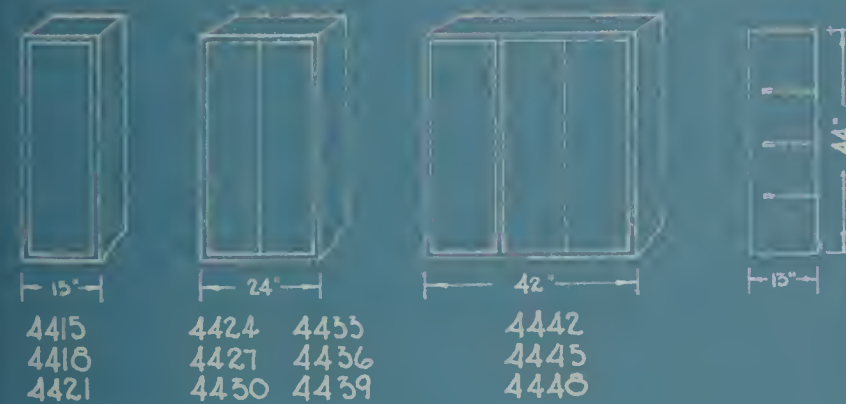
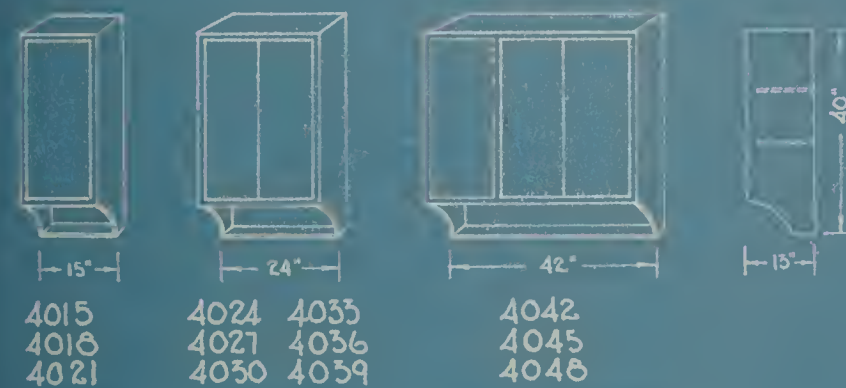
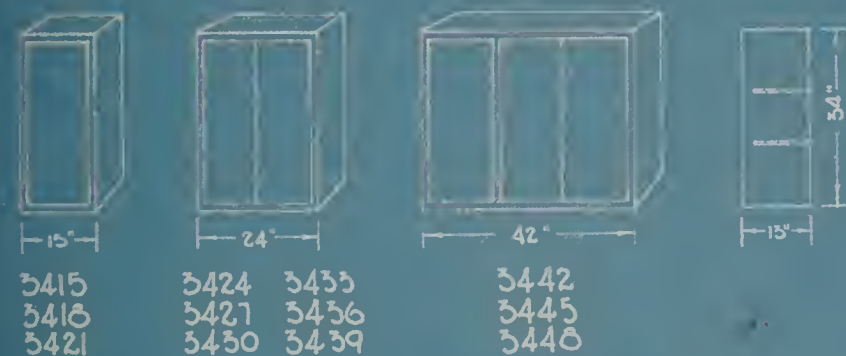
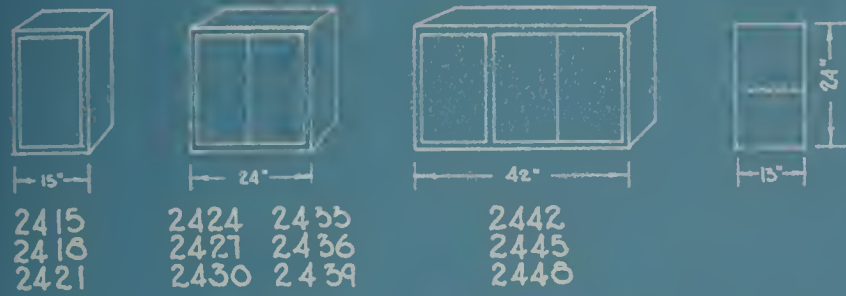
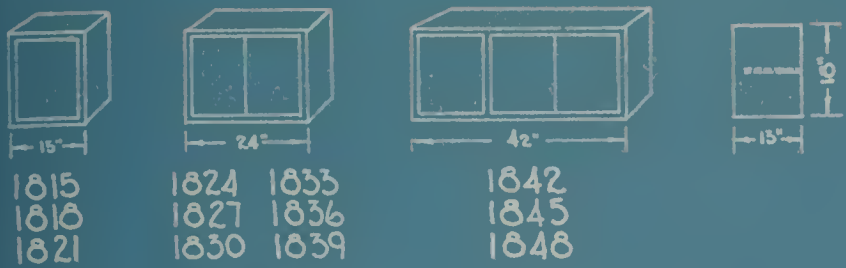
**VEGETABLE BIN BASES**

**TILTING METAL BIN BASES**



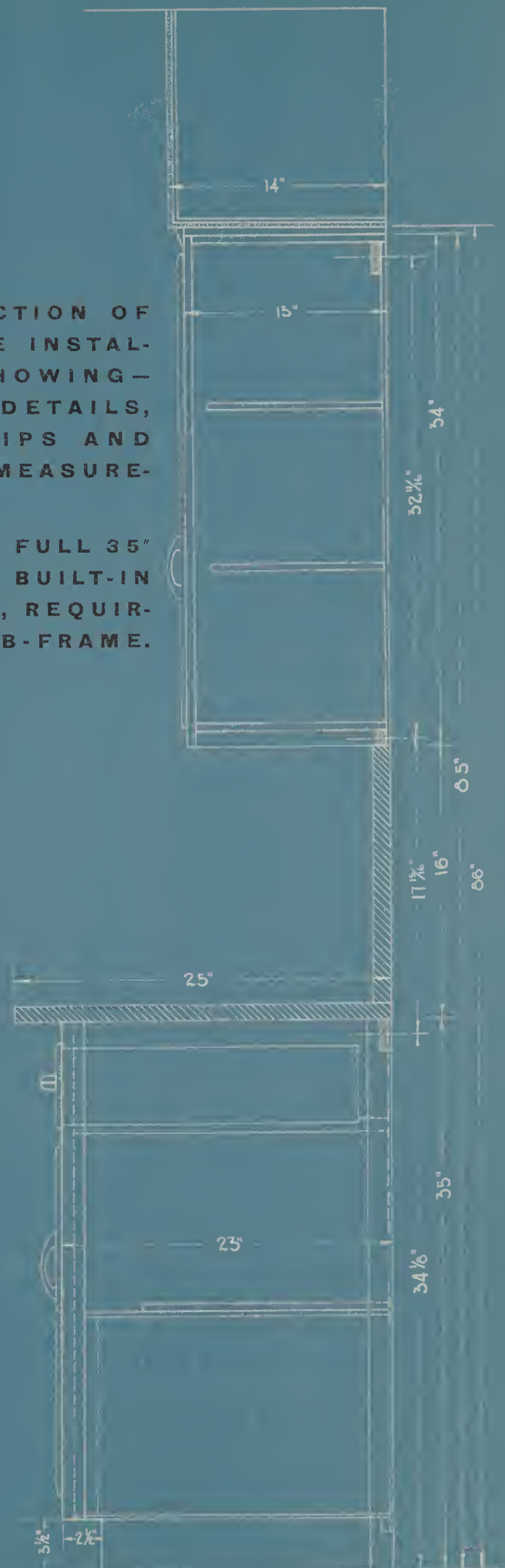
**AUXILIARY BASES**



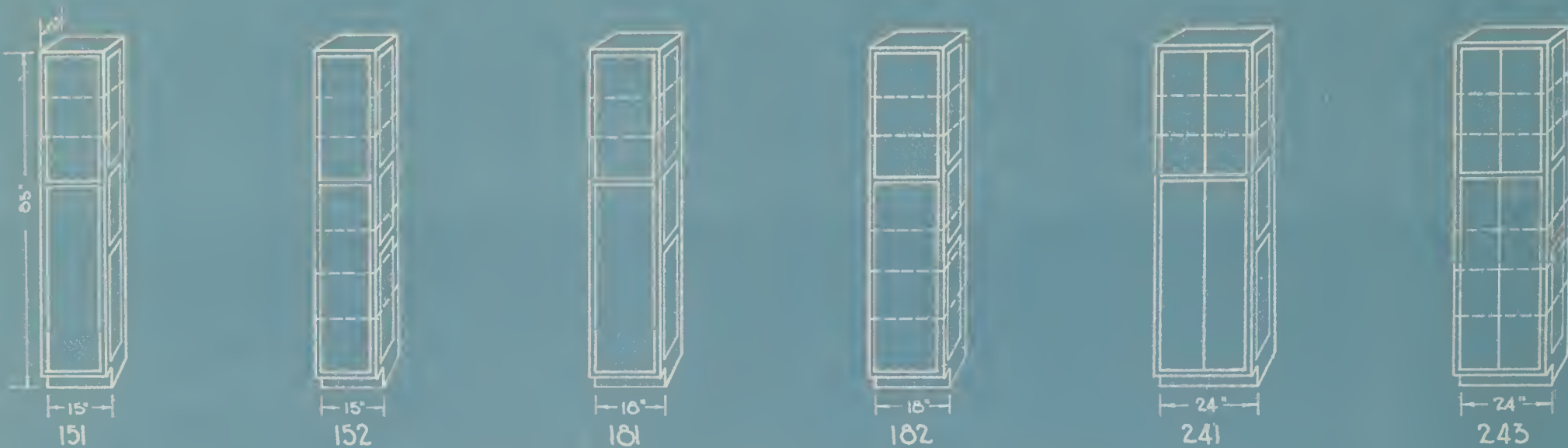


CROSS SECTION OF  
A NAPANEE INSTAL-  
LATION SHOWING—  
FURRING DETAILS,  
WALL STRIPS AND  
OVER-ALL MEASURE-  
MENTS.

NOTE BASE FULL 35"  
HIGH WITH BUILT-IN  
TOE SPACE, REQUIR-  
ING NO SUB-FRAME.



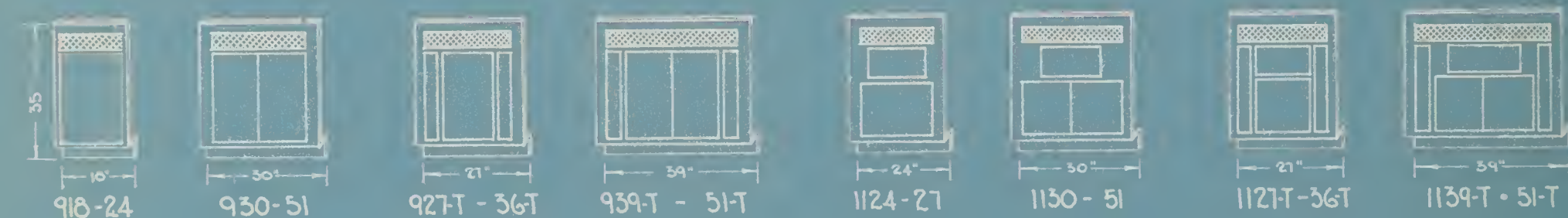




**STANDARD SIDE UNITS 13" DEEP**



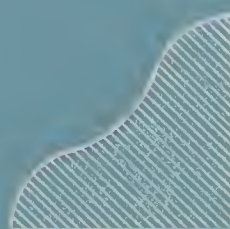
**STANDARD SIDE UNITS 23" DEEP**



**SINK FRONT**



**FILLER BOARD**



**SHOE MOULD**



**CROWN MOULD**



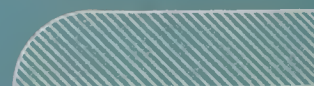
**300 MOULD**



**200 MOULD**



**BATTON MOULD**



**SCRIBE MOULD**



# What Color—

# Your Kitchen?

The decorative schemes below may help you decide. Both smart and practical, they are from a group selected by Mrs. Frances Heard, Associate Editor of House Beautiful Magazine. *Napanea* colors, hardware and DUROSEAL linoleum counter top patterns are identified by numbers.



Ceiling—*White*  
Walls—*Light Ivory*  
Cabinets—*Light Ivory No. 3924*  
Trim—*Light Ivory No. 3924*  
Hardware—*Chrome & Green No. 3*  
Counter Top—*DUROSEAL Green No. 1119*  
Floor—*Like Counter Top—Only with Yellow Feature Strip*  
Curtains—*Fern Dew Green*  
or  
Venetian Blind—*White with Fern Dew Green Tapes*

Ceiling—*Light Green*  
Walls—*Pure White*  
Cabinets—*Pure White*  
Trim—*Black*  
Hardware—*Black No. 2*  
Counter Top—*DUROSEAL Green Marbleized No. 2941*  
Floor—*Black with White Feature Strip*  
Curtains—*Alsation Green*  
or  
Venetian Blind—*White with Green Tapes No. 3933*

Ceiling—*White*  
Walls—*Green*  
Cabinets—*Spring Green No. 3933*  
Trim—*Black*  
Hardware—*Chrome and Black*  
Counter Top—*DUROSEAL Black*  
Floor—*Dark Green with White Border*  
Venetian Blind—*White with Green Tapes No. 3933*

Ceiling—*Light Blue*  
Walls—*White*  
Cabinets—*White*  
Trim—*Blue No. 3927*  
Hardware—*Blue and Chromium No. 5*  
Counter Top—*DUROSEAL Marbleized No. 2954*  
Floor—*Dark Blue*  
Venetian Blind—*White with Light Blue Tapes*

Ceiling—*Light Yellow*  
Walls—*Yellow No. 3929*  
Cabinets—*Chinese Glow No. 3930*  
Trim—*Black*  
Hardware—*Black & Chrome No. 2*  
Counter Top—*DUROSEAL Black No. 1005*  
Floor—*Black Marbleized*  
Curtains—*Yellow*  
or  
Venetian Blind—*White with Yellow Tapes No. 3929*

Ceiling—*White*  
Walls—*Silverstone Gray No. 3920*  
Cabinets—*Silverstone Gray No. 3920*  
Trim—*Silverstone Gray No. 3920*  
Hardware—*Red & Silver No. 1*  
Counter Top—*DUROSEAL Red No. 1127*  
Floor—*Black with White Feature Strip*  
Curtains—*Black and White Plaid with Red and Green Floral Design*  
or  
Venetian Blind—*White with Red Tapes No. 1127*

Ceiling—*White*  
Walls—*Tan No. 3925*  
Cabinets—*White*  
Trim—*Tan No. 3925*  
Hardware—*Chromium No. 7*  
Counter Top—*DUROSEAL Brown Marbleized No. 2978*  
Floor—*Chestnut*  
Curtains—*Chestnut*

Ceiling—*White*  
Walls—*Amish Blue No. 3928*  
Cabinets—*Amish Blue No. 3928*  
Trim—*Amish Blue No. 3928*  
Hardware—*Chrome and Red No. 1*  
Counter Top—*DUROSEAL Maroon No. 1122*  
Floor—*Maroon Similar to No. 1122 with White Feature Strip*  
Curtains—*White Organdy with Maroon and Gray Design*  
or  
Venetian Blind—*White with Maroon Tapes No. 1122*

Ceiling—*White*  
Walls—*Salmon No. 3936*  
Cabinets—*Salmon No. 3936*  
Trim—*Chocolate Brown*  
Hardware—*Plain Chrome No. 7*  
Counter Top—*DUROSEAL Brown Marbleized No. 2983*  
Base Cabinets—*Peach No. 3937*  
Floor—*Chocolate Brown like No. 3926*  
Curtains—*Peach*

Ceiling—*White*  
Walls—*Apricot No. 3931*  
Cabinets—*White*  
Trim—*Apricot No. 3931*  
Hardware—*Chrome No. 7*  
Counter Top—*DUROSEAL Blue No. 2988*  
Floor—*Darker Blue*  
Curtains—*White*  
or  
Venetian Blind—*Apricot with Blue Tapes No. 2988*

Ceiling—*White*  
Walls—*White*  
Cabinets—*Olympic Blue No. 3927*  
Trim—*Olympic Blue No. 3927*  
Hardware—*Blue & Chrome No. 5*  
Counter Top—*DUROSEAL No. 1125*  
Floor—*Dark Blue*  
Curtains—*Ivory*  
or  
Venetian Blind—*White with Dark Blue Tapes*

Ceiling—*Scarlet Copper No. 3934*  
Walls—*Gray No. 3920*  
Cabinets—*Gray No. 3920 (inside—Scarlet Copper)*  
Trim—*Scarlet Copper No. 3934*  
Hardware—*Scarlet No. 1*  
Counter Top—*DUROSEAL Black No. 1005*  
Floor—*Marbleized Similar to No. 2970*  
Curtains—*Gray No. 3920*  
or  
Venetian Blind—*Gray Like No. 3920 with Scarlet Copper Tapes*

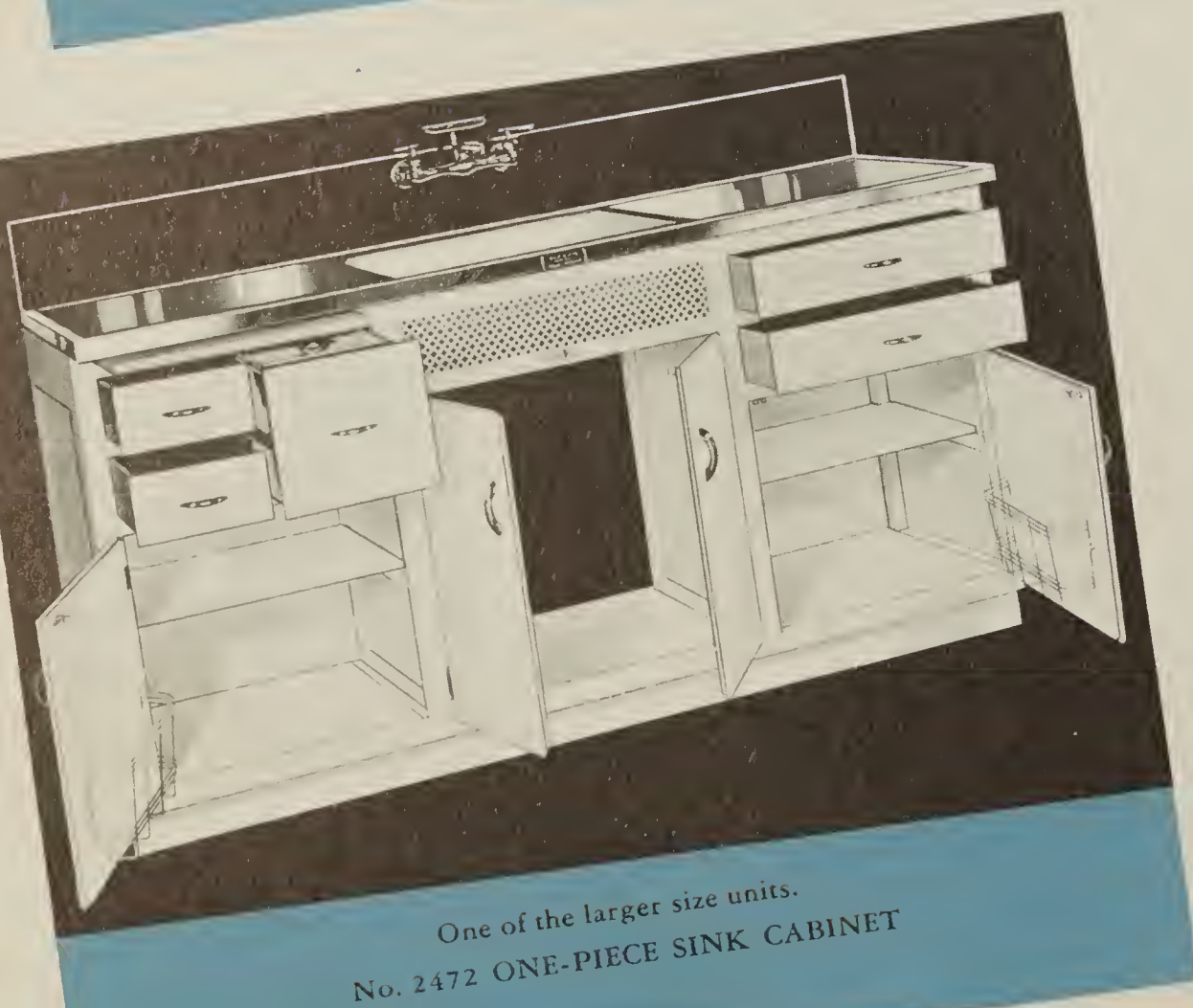


*Many Kitchens Are Started and Planned Around the Coppes Napanee*

# One-Piece Sink Cabinet



One of the smaller size units.  
No. 2454 ONE-PIECE SINK CABINET



One of the larger size units.  
No. 2472 ONE-PIECE SINK CABINET

Available in five sizes—48", 54", 60", 72" and 84" widths—to fit into the plan of most any kitchen, this one-piece sink unit—23" deep and with cut-back for toe space—is built complete—ready to move in and with no installation cost or trouble except necessary plumbing connections. It is moderately priced—a delight to any budget—and is finished in any of the eighteen standard *Napanee* colors. The installation of this one-piece sink cabinet is often the first step in a kitchen modernization program. *Napanee* base cabinets and wall cupboards can be added independently from time to time, in the same design and finish.

One of the most important features of this new unit is its top of genuine stainless steel which will not chip or crack—provides a durable working surface and retains its gleaming satin beauty for years and years. The stainless steel is applied to a 7-ply wood foundation which has been firmly built—and sealed—in guaranteed water-tight manner. All bowls or sinks proper are of white acid resisting porcelain or cast iron. Equipment includes dual purpose strainer and combination swing spout faucet, chrome finish. Back Splasher is DURO-SEAL linoleum with stainless steel binding. Hinges are semi-concealed, chrome finish. Pulls are available in bakelite with chrome trim—in a variety of colors, also in solid chrome. Every detail reflects the same high-quality staunch construction which has always characterized Coppes *Napanee* equipment.

Why not begin *now* to modernize your kitchen this easy, inexpensive way!



# No. 836



## Patented Glide Away

## Table Base Cabinet

Something entirely new and different—combines regular Coppes *Napanee* base with table that pulls out 41 inches, seats five people comfortably. After table has served its immediate purpose, it pushes back into the base, out of the way. The glide-away table base is one of the most popular numbers in the *Napanee* line and is bought singly, just as readily as part of a complete kitchen where there is no room for an extra work or dinette table. It is also ideal for apartments where space is at a premium

and is frequently used for children's as well as servant's meals.

Most amazing of all is that the convenient, disappearing table makes no appreciable difference in the generous storage capacity of the base. Table top is maple—legs are chrome finish—the rest of the cabinet is customary *Napanee* construction, standard width 36 inches, available in regular finishes. You'll no doubt find many reasons to include this useful combination in your kitchen.



OPEN—it provides lots of extra table space for work, serving or eating. One of the handiest units ever built . . . and considered by many to be an indispensable part of the modern kitchen.



CLOSED—it takes up no more space and has all the utility and storage of a regular base cabinet—yet the table is ready for instant use.



# The way sink and counter tops are built . . . *Can Make or Break a Kitchen*

Built right—by Coppes, they will hold up and retain their beauty for a lifetime. But built by inexperienced and less skillful hands, they can cause a lot of trouble and unnecessary expense and be a constant source of irritation. The safest plan is to depend on Coppes *Napanee* to give you the most durable and finest possible construction, using methods that only long experience and careful study have proved.

All Coppes *Napanee* sink and counter tops are manufactured and assembled exclusively in our own factory. The great variety of materials used make available a practically unlimited arrangement of shapes, styles and sizes, at prices to fit every purse. All units are custombuilt to meet the particular needs of each individual kitchen, there is no warping, cracking or curling, and joints are guaranteed absolutely waterproof and sanitary.

Materials for counter tops include Coppes DUROSEAL linoleum, stainless steel, monel, and maple.

Sink bowls are available in 18 gauge stainless steel, monel, cast iron, and porcelain. Stainless

steel single bowls in sizes 17"x17", 17"x20", 17"x25", 20"x20", 20"x25"; in double bowls, 17"x35", 20"x35", 17"x41", 20"x41".

Monel is furnished for single bowl only in sizes 18"x20" and 18"x25".

Cast iron porcelain sinks, acid resisting and in white or colors, in single bowl, come in sizes 14"x20", 18"x18", 20"x24", 20"x30"; in double bowl, 20"x32", 20"x42".

In addition to the above, sink bowls are also available in single and double compartment cast iron specially constructed to accommodate deck type faucets in the sink proper.

All sink tops are bound with stainless steel or monel, by an exclusive method of application, perfected by Coppes. Splashers are bound either with metal or DUROSEAL edges.

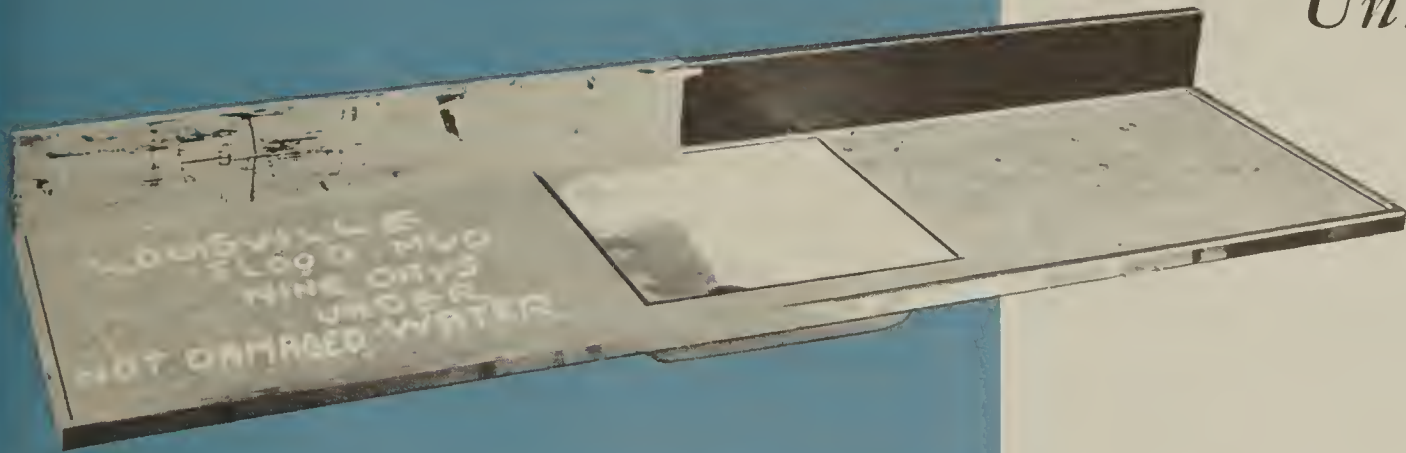
*Napanee* sinks and counter tops have been installed in thousands of homes and their continued satisfactory service and good condition are ample evidence of the superiority and lasting economy of Coppes construction.

Factory view showing small section of sink and counter top department. Notice the sturdy thickness of plywood on sink directly in foreground.

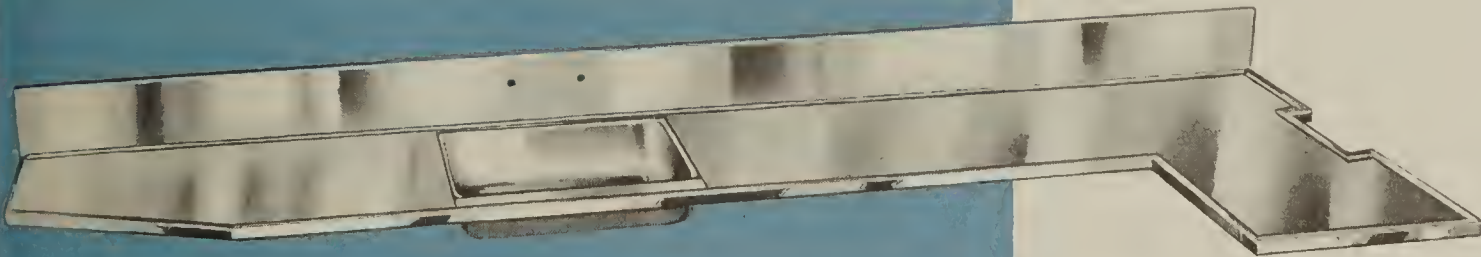




# Typical Sink and Counter Top Combinations—*Ready to be Installed with Coppes Napanee Units*



An actual photograph of a *Napanee* sink after it had been under nine feet of water for days during the Louisville, Ky., flood of several years ago. When brought out of mud and water and partly cleaned off, as shown, joints were still waterproof, linoleum hadn't loosened up a bit, plywood cores had not separated, in fact the whole top was just as good as new. This certainly proves the soundness and permanence of Coppes construction, regardless of conditions encountered. What better recommendation could anyone want?



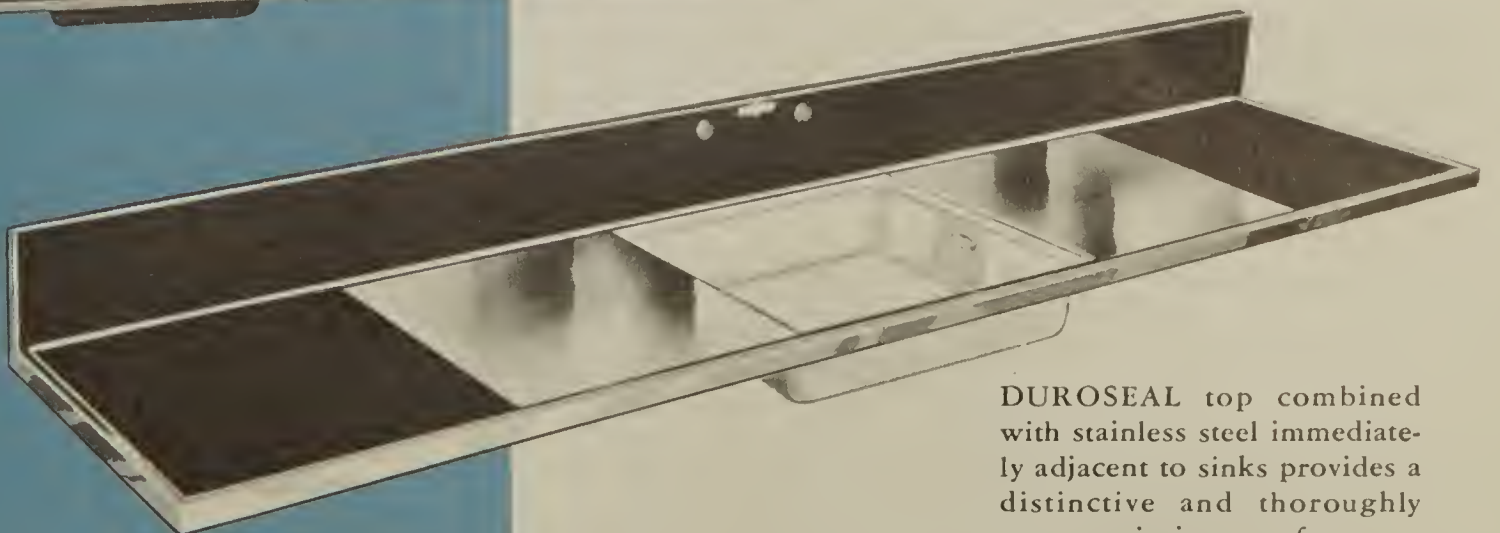
All tops correctly fabricated to fit windows, pilasters, pipes, oblique angles or curves.



High back splashers conceal unsightly walls.

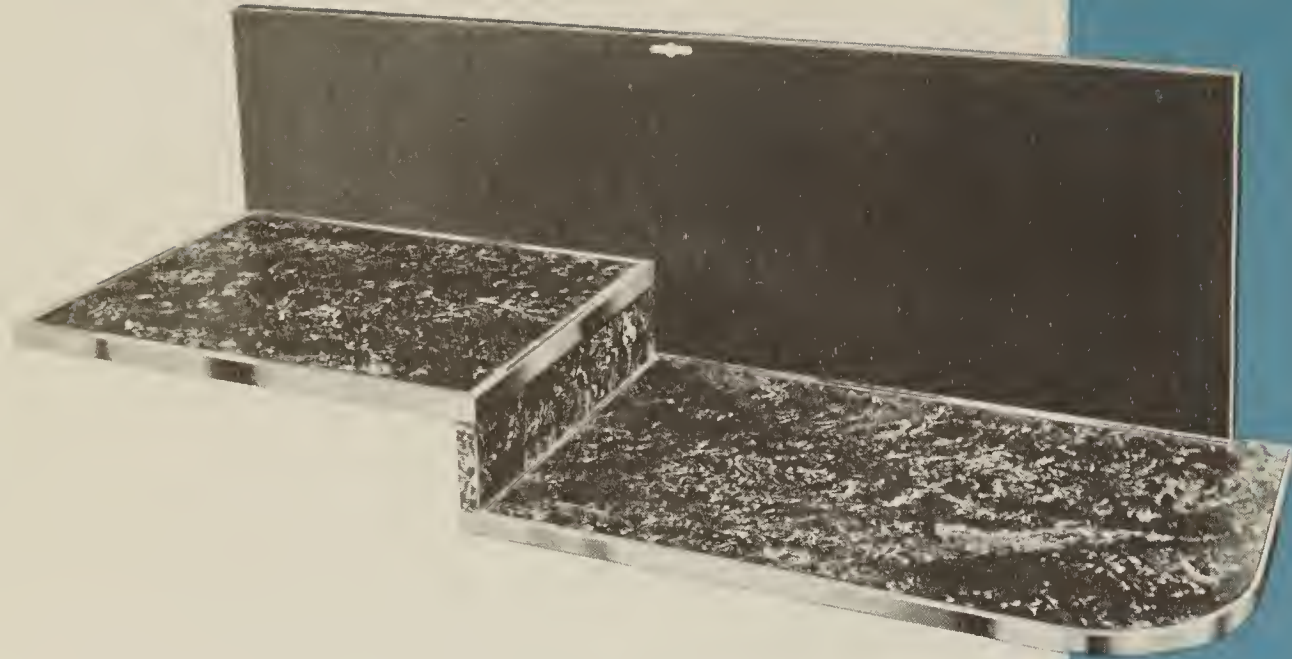


Counters also come in maple,  $1\frac{1}{8}$ ,  $1\frac{1}{2}$ ,  $1\frac{3}{4}$  and 2" thick, tongued and grooved, reinforced with bolts, with or without sinks.

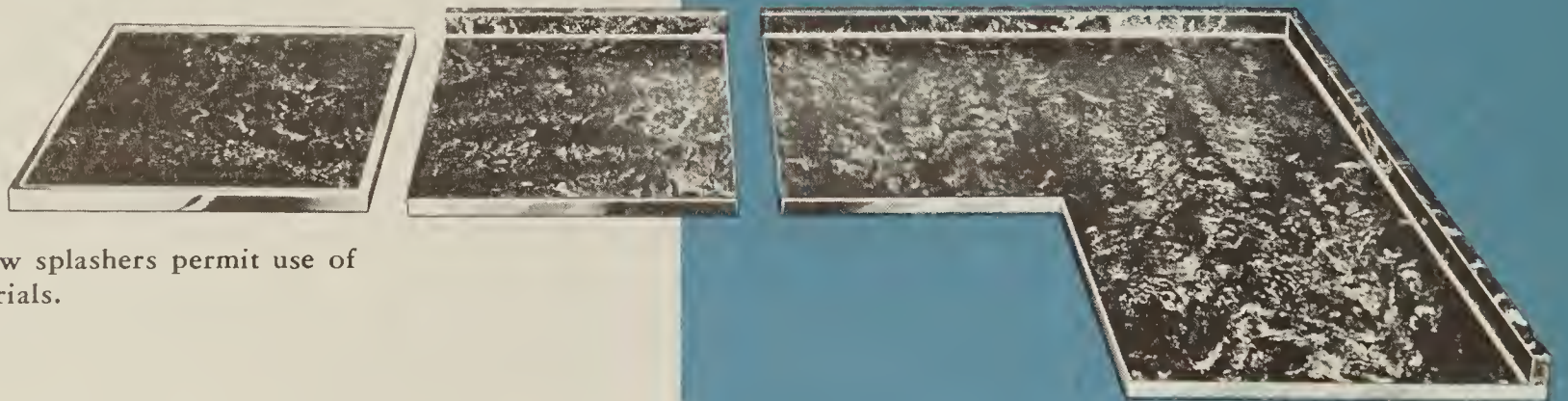


DUROSEAL top combined with stainless steel immediately adjacent to sinks provides a distinctive and thoroughly wear-resisting surface.

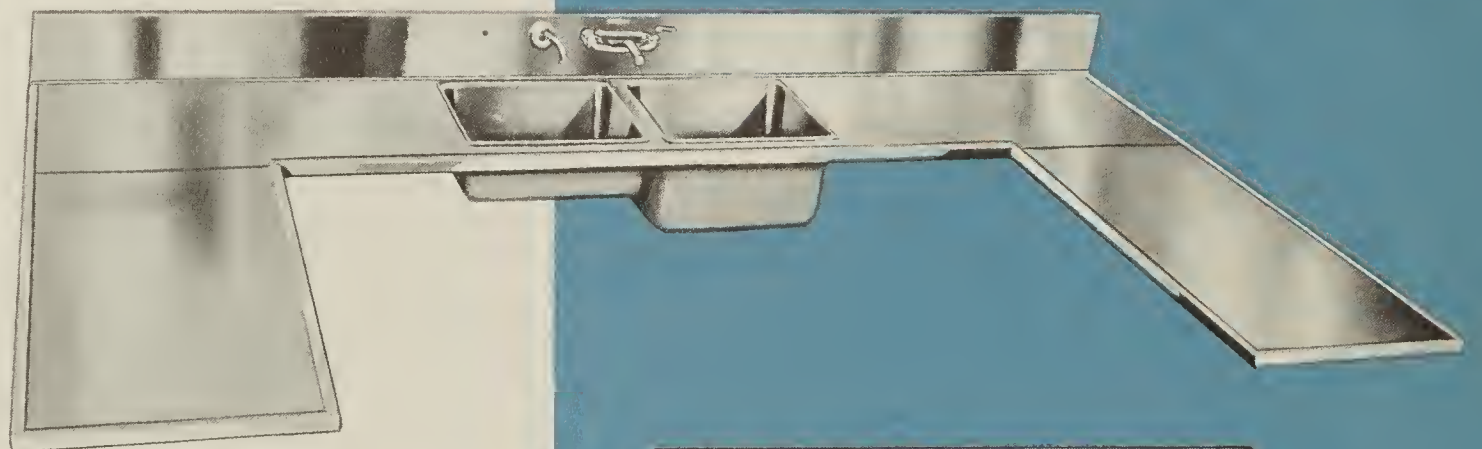




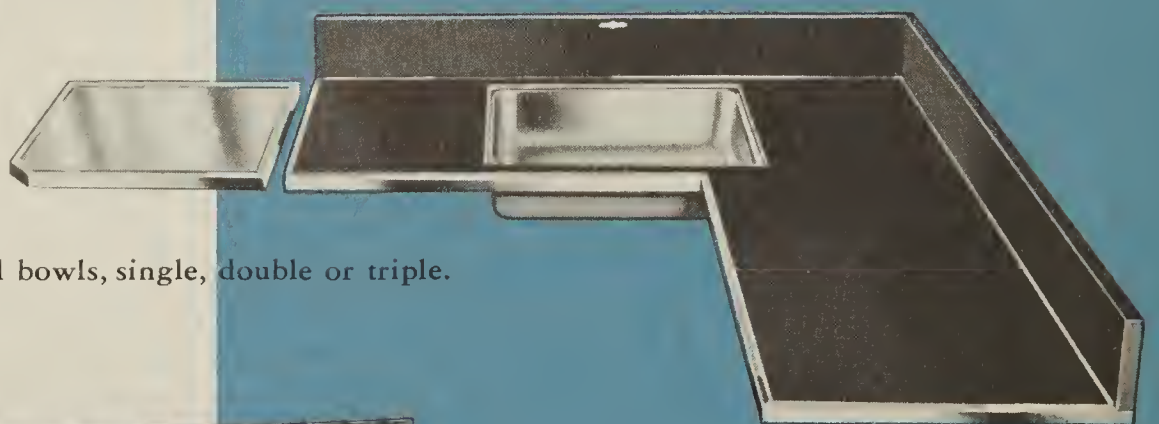
Useful plan desks are a popular selection, attached or detached to other cabinet units, and with shelf or chrome leg ends.



"L" top with low splashers permit use of other wall materials.



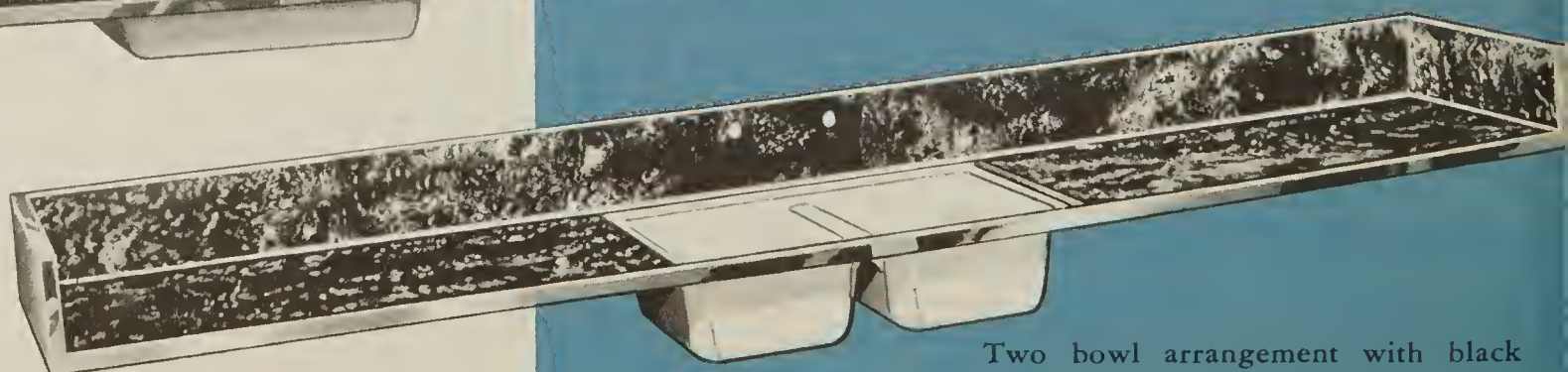
Stainless steel tops—single or double bowls or combination of shallow and deep laundry bowl.



DUROSEAL tops may contain stainless steel bowls, single, double or triple.



A good sink and counter top are the foundation stone of every sensibly planned kitchen.



Two bowl arrangement with black marbled Coppes DUROSEAL top.



# Why Coppes Sink and Counter Tops Are Better

All tops and back splashers have a  $1\frac{1}{8}$ " 7-ply water-proof base, and will not separate even when severely tested by immersion in water for months.

In applying linoleum tops, only heavy gauge  $\frac{1}{8}$ " thick linoleum is used, in a wide selection of colors and in both plain and marbleized patterns. The finished top including base and linoleum measures  $1\frac{1}{4}$ " thick and  $1\frac{3}{8}$ " overall with molding applied. The molding is held water-tight with invisible bolts at 8" intervals.

Back and end splashers are fastened to the top with 3" No. 12 screws at 6" intervals. A white metal feather-edged quarter round is squeezed between splasher and top making an absolute water-proof joint. Splashers are bound with linoleum held with water-proof glue—or stainless steel edging held with invisible fastenings.

Stainless steel tops are 16 gauge, have the same base foundation and are applied in the same manner as linoleum tops. The wood base absorbs metallic sound, making a dead quiet work surface, and of course, the stainless steel will not chip or crack. With a stainless steel top and stainless steel bowl, the surface steel is soldered directly to the bowl. In stainless steel top with porcelain bowl, the surface steel is soldered to a special stainless steel sink molding, against which the porcelain sink is held up from below and can be easily removed. All stainless steel molding is soldered around the

surface of the work top to make it water-tight.

Porcelain sinks are held in the top by galvanized angles fastened with 1" No. 12 cadmium plated screws. Coppes *Napanee* special sink molding over-caps the width of sink rim. The underside of the molding has space for a generous amount of plastic compound, which makes a water-tight union with the sink rim. The molding is of satin white metal.

Tops are made in one piece or in separate sections—as far as practical. If made in several sections, a feather-edged astragal metal strip is fastened to one section—and then when set together, one piece overlaps another in a neat, tight joint. The bottom of the joint is held together by a steel plate running the full width of the top.

Another important feature of a Coppes sink—is that in using deck type faucets, a brass sleeve is installed for each stem to pass through—so designed as to take the crushing pressure off the plumbers wrench in connecting up the faucets. It is imperative to know the kind and style of fixtures to be used before construction starts.

Many other advantages of Coppes construction could be pointed out if space permitted. Few firms in the country have had the experience and are so equipped to build sinks and counter tops of such lasting fine quality, and above all, this is one part of the kitchen—almost more than any other—that really demands the attention of experts.



# *Thousands* of Satisfied Customers— recommend Coppes *Napanee* Kitchens

"Just a word in congratulation of the fine installation given us in our new home, of your *Napanee* kitchen cabinet. Not only is Mrs. Poyser very happy with the convenience and the practical design of the many little details which contribute so much to the ease of her daily work, but she, of course, takes great pride in receiving the compliments of our many friends who have been so much impressed with the beauty and practicability of this installation. Thanks greatly for your assistance in handling the installation for us and we hope that you can render this same service to many other prospects."

"We have been installing your kitchen cabinet equipment in our homes for the last four years and wish to take this opportunity to express our complete satisfaction. Your beautiful cabinets add the final touch to make a well-planned kitchen beautiful as well as useful, and add much to the salability of a new home."

"On a Sunday night gathering which usually ends up in the kitchen, our Coppes *Napanee* equipment is practically indispensable and causes some very flattering comments."

"The smart lines and grand quality of Coppes *Napanee* cabinets, designed to banish all stooping, expertly tailored of hardwood throughout and finished in beautiful glistening washable enamel, were some of our reasons for selecting them for this demonstration kitchen."

"My *Napanee* kitchen is the envy of all my friends and my own special pride."

"Many of our friends have expressed their opinion that ours is one of the most beautiful kitchens they have seen. We are pleased to recommend your *Napanee* cabinet installation to our friends."

"It is two years ago since we had Coppes *Napanee* cabinets installed in our kitchen and they have proved very satisfactory, no warping or chipping. What made me choose them was the fact that there is no waste space, and they were made to fit."

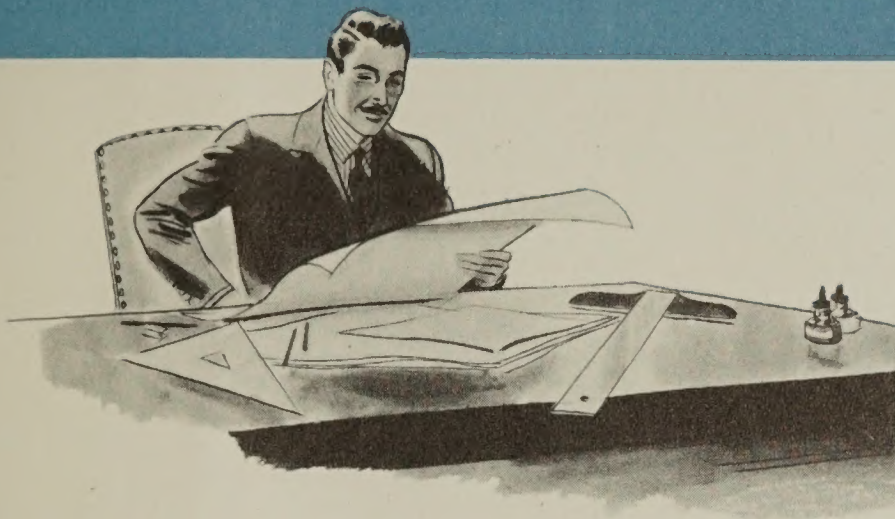
"We looked over the entire field of kitchen cabinets and finally decided that yours was the most attractive and substantial and now we are not disappointed. Everyone who has seen our kitchen is delighted with it and the expressions of admiration for your installation would indicate that you will probably receive a good many orders in the future for the same type of equipment. Thank you again for your unfailing courtesy."

"I do want to tell you how much I am pleased with our new Coppes kitchen equipment. I have never done anything to my house in the 16 years since I built it that has given us more satisfaction and pleasure. As you remember I was at first a little undecided about using the wooden cabinets, but they are certainly everything you claimed for them and I will always recommend the Coppes cabinets for future kitchens."

"Having designed many kitchens of various types within the past few years, it may interest you to know why a preference has been shown for Coppes cabinets. My reasons are as follows:—{1} Pleasing design, {2} Superior construction and finish, {3} Flexibility, {4} Completeness of your line of accessories and various units, {5} The willing and thorough service of your representative in advice, installation and any necessary attention. I feel that the above justifies my own convictions that Coppes cabinets will always assure me of successful kitchens, and I, therefore, readily recommend their use by any one interested in first class merchandise."



# Architects and Builders Acclaim



## Coppes Napanee Service and Equipment

"Call in a *Napanee* man" is an expression heard more and more frequently, because it is well-known that every Coppes representative is a highly trained kitchen specialist who devotes his full time to the job of kitchen planning and installation. What a relief then to be able to place absolute confidence in the experience and advice of such a man backed by the more than sixty-three year reputation of the firm he represents. Give him four walls and he'll give you a kitchen—one you'll be proud to show your client and call your own.

Coppes *Napanee* builds the finest, most extensive array of custombuilt kitchen cabinetry you have ever known, in three well-known lines—the De Luxe, Master and Challenger, to cover every price requirement and every type of installation and buyer. This affords a complete selection with both the architect and builder satisfied that the kitchen Coppes recommends is best for the particular job in mind.

The Coppes *Napanee* name is an old established one, long nationally advertised, that people know and respect. Mention a *Napanee* kitchen to any client and the chances are you'll get an immediate favorable response. Today more than ever before, the kitchen is the cynosure of all eyes. It is important, therefore, that the one you recommend be the most attractive, efficiently planned and smartest investment obtainable—one that will reflect the greatest credit on your professional judgment and give years of satisfaction and service to your client.

*Depend on Coppes Napanee. Detailed specifications and drawings promptly submitted along with all the personal service you desire.*





# An Invitation . . . . .

is cordially extended to anyone interested in modern kitchen equipment . . . to visit our Coppes Napanee model kitchens and factory in Nappanee, Indiana, on main east and west highway Route U.S. No. 6. Last year approximately 10,000 people visited us and we were glad indeed to have them. I hope we may have the pleasure of seeing you.

Sincerely,

*Frank Coppes*  
PRESIDENT

A FAMILIAR SCENE ON U.S. HIGHWAYS. A great proportion of Coppes *Napanee* merchandise is delivered to all parts of the United States by a large fleet of specially built trucks. Prompt and careful handling are assured.







All Coppes *Napanee* cabinets are of selected hardwoods, thoroughly seasoned, properly machined, and finished in a range of 18 high gloss enamel colors to preserve their beauty and make them easier to clean. In addition to a wide choice of colors for your cabinets (see *Napanee* Color Chart) and a selection of 6 contrasting colors for hardware, the DUROSEAL linoleum counter tops, too, come in a variety of patterns, both plain and marbleized. Thus it is a simple matter indeed to plan your kitchen richly and smartly, complete to the last detail.

YOUR NEAREST COPPES NAPANEE REPRESENTATIVE IS:

Name\_\_\_\_\_

Address\_\_\_\_\_

Telephone\_\_\_\_\_

Coppes, Inc., *Factory and General Offices*, Nappanee, Indiana

AT  
3908  
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*No home is complete without the convenience and comfort  
of a cheerful, well-planned, modern kitchen*